



Standard Square Poles

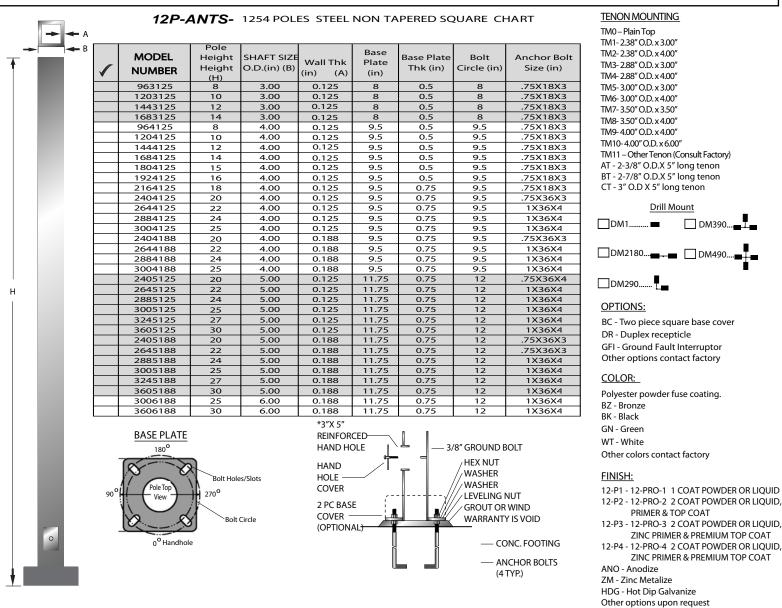


ALUMINUM NON TAPERED SQUARE

12P-ANTS SERIES POLES

CONSTRUCTION

<u>Poles</u> – Square straight aluminum poles are extruded from 6063 alloy aluminum then heat treated to a T6 condition. <u>Base Plate</u> – The base plate is cast from 356 alloy aluminum, heat treated to a T6 condition. The base plate telescopes onto the pole base then gets welded circumferentially on top and bottom. <u>Anchor Bolts</u> – Anchor bolts are fabricated from carbon steel round bar and conform to ASTM F1554. Bolts have an "L" bend on one end and are galvanized in accordance with ASTM-A-153. Each anchor bolt is furnished with two hex nuts and two flat washers.



ORDERING LOGIC								
POLE SERIES #	POLE MOD#	FIXTURE MOUNTING	OPTIONS	COLOR	FINISH			
12P-ANTS								
EXAMPLE BELOW								
12P-ANTS	1444120	DM2180	BCDR	ВК	12P4			

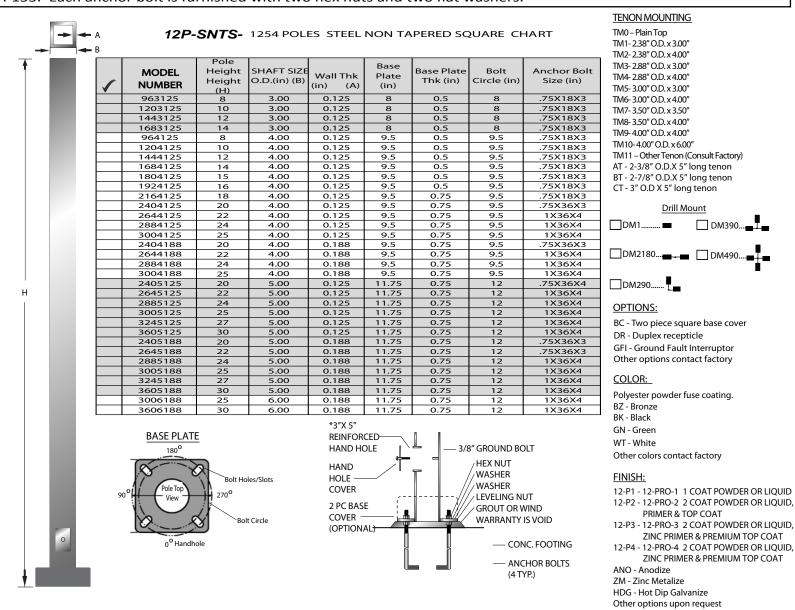


STEEL NON TAPERED SQUARE

12P-SNTS SERIES POLES

CONSTRUCTION

<u>Poles</u> – Square straight steel poles are formed from hot rolled carbon steel with minimum yield strength of 55,000 psi. <u>Base Plate</u> – The base plate conforms to ASTM A36. The base plate telescopes onto the pole base then gets welded circumferentially on top and bottom. <u>Anchor Bolts</u> – Anchor bolts are fabricated from carbon steel round bar and conform to ASTM F1554. Bolts have an "L" bend on one end and are galvanized in accordance with ASTM-A-153. Each anchor bolt is furnished with two hex nuts and two flat washers.



ORDERING LOGIC							
POLE SERIES #	POLE MOD #	FIXTURE MOUNTING	OPTIONS	COLOR	FINISH		
12P-S NTS							
EXAMPLE BELOW							
12P-S NTS	1443120	BT	BCDR	ВК	12P4		

Standard Round Poles



ALUMINUM NON TAPERED ROUND

12P-ANTR SERIES POLES

CONSTRUCTION

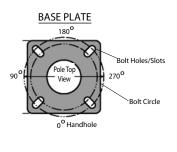
<u>Poles</u> – Round straight aluminum poles are extruded from 6063 alloy aluminum then heat treated to a T6 condition. <u>Base Plate</u> – The base plate is cast from 356 alloy aluminum, heat treated to a T6 condition. The base plate telescopes onto the pole base then gets welded circumferentially on top and bottom. <u>Anchor Bolts</u> – Anchor bolts are fabricated from carbon steel round bar and conform to ASTM F1554. Bolts have an "L" bend on one end and are galvanized in accordance with ASTM-A-153. Each anchor bolt is furnished with two hex nuts and two flat washers.

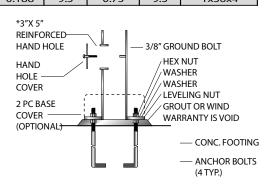
H |

12P-ANTR - 1254 POLES - ALUMINUM NON TAPERED ROUND - CHART

Pole | SI7F |

1	MODEL NUMBER	Height Height Height (H)	SIZE SHAFT O.D.(in) (B)	Wall Thk (in) (A)	Base Plate (in)	Base Plate Thk (in)	Bolt Circle (in)	Anchor Bolt Size (in)
	963125	8	3.00	0.125	7	0.5	7	.75x18x4
	1203125	10	3.00	0.125	7	0.5	7	.75x18x4
	1443125	12	3.00	0.125	7	0.5	7	.75x24x4
	1683188	14	3.00	0.188	7	0.5	7	.75x24x4
	1204125	10	4.00	0.125	9.5	0.75	9.5	.75x18x4
	1444125	12	4.00	0.125	9.5	0.75	9.5	.75X24x4
	1684125	14	4.00	0.125	9.5	0.75	9.5	.75X24x4
	1804125	15	4.00	0.125	9.5	0.75	9.5	.75X24x4
	1924125	16	4.00	0.125	9.5	0.75	9.5	.75X24x4
	2164125	18	4.00	0.125	9.5	0.75	9.5	.75X24x4
	2404125	20	4.00	0.125	9.5	0.75	9.5	.75X24x4
	2164188	18	4.00	0.188	9.5	0.75	9.5	.75X24x4
	2404188	20	4.00	0.188	9.5	0.75	9.5	.75x36x4
	1684125	10	5.00	0.125	9.5	0.75	9.5	.75x18x4
	1684.5125	12	5.00	0.125	9.5	0.75	9.5	.75x24x4
	1684.5125	14	5.00	0.125	9.5	0.75	9.5	.75x24x4
	1685125	15	5.00	0.125	9.5	0.75	9.5	.75x24x4
	1685125	16	5.00	0.125	9.5	0.75	9.5	.75x24x4
	1924125	18	5.00	0.125	9.5	0.75	9.5	.75x24x4
	1924.5125	20	5.00	0.125	9.5	0.75	9.5	.75x36x4
	1924.5188	18	5.00	0.188	9.5	0.75	9.5	.75x36x4
	1925188	20	5.00	0.188	9.5	0.75	9.5	.75x36x4
	1925188	22	5.00	0.188	9.5	0.75	9.5	.75x36x4
	1926188	24	5.00	0.188	9.5	0.75	9.5	1x36x4





TENON MOUNTING

TM0 - Plain Top

TMI- 238" O.D. x 3.00"
TM2- 238" O.D. x 4.00"
TM3- 288" O.D. x 4.00"
TM4- 288" O.D. x 4.00"
TM5- 3.00" O.D. x 4.00"
TM6- 3.00" O.D. x 4.00"
TM7- 3.50" O.D. x 4.00"
TM8- 3.50" O.D. x 4.00"
TM9- 4.00" O.D. x 4.00"
TM10- 4.00" O.D. x 6.00"

TM11 – Other Tenon (Consult Factory) AT - 2-3/8" O.D.X 5" long tenon

BT - 2-7/8" O.D.X 5" long tenon CT - 3" O.D X 5" long tenon

Drill Mount



OPTIONS:

BC - Two piece square base cover

DR - Duplex recepticle

GFI - Ground Fault Interruptor Other options contact factory

COLOR:

Polyester powder fuse coating.

BZ - Bronze BK - Black

GN - Green

WT - White

Other colors contact factory

FINISH:

12-P1 - 12-PRO-1 1 COAT POWDER OR LIQUID 12-P2 - 12-PRO-2 2 COAT POWDER OR LIQUID,

PRIMER & TOP COAT

12-P3 - 12-PRO-3 2 COAT POWDER OR LIQUID, ZINC PRIMER & PREMIUM TOP COAT

12-P4 - 12-PRO-4 2 COAT POWDER OR LIQUID, ZINC PRIMER & PREMIUM TOP COAT

ANO - Anodize ZM - Zinc Metalize HDG - Hot Dip Galvanize

Other options upon request

ORDERING LOGIC								
POLE SERIES #	POLE MOD#	FIXTURE MOUNTING	OPTIONS	COLOR	FINISH			
12P-ANTR								
EXAMPLE BELOW								
12P-ANTR	1443125	TM7	BCDR	ВК	12P4			

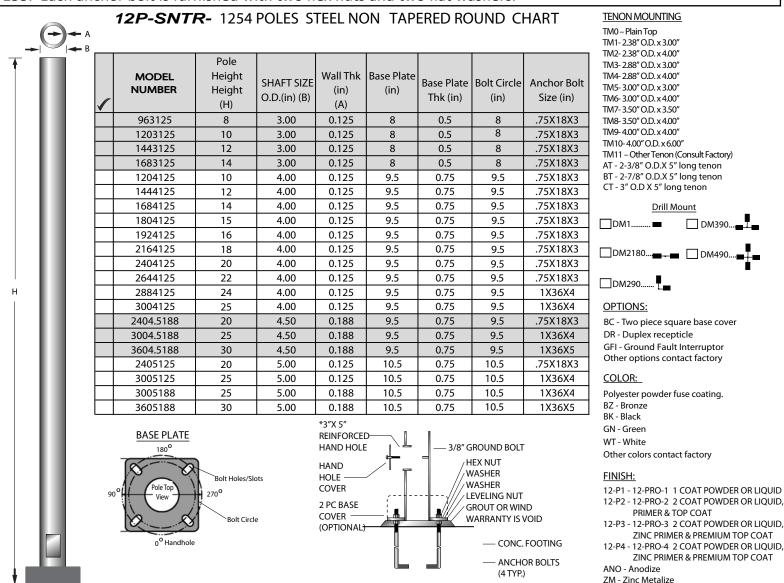


STEEL NON TAPERED ROUND

12P-SNTR SERIES POLES

CONSTRUCTION

<u>Poles</u> – Round straight steel poles are formed from hot rolled carbon steel with minimum yield strength of 42,000 psi. <u>Base Plate</u> – The base plate conforms to ASTM A36. The base plate telescopes onto the pole base then gets welded circumferentially on top and bottom. <u>Anchor Bolts</u> – Anchor bolts are fabricated from carbon steel round bar and conform to ASTM F1554. Bolts have an "L" bend on one end and are galvanized in accordance with ASTM-A-153. Each anchor bolt is furnished with two hex nuts and two flat washers.



ORDERING LOGIC							
POLE SERIES #	POLE MOD#	FIXTURE MOUNTING	OPTIONS	COLOR	FINISH		
12P-S NTR							
EXAMPLE BELOW							
12P-SNTR	1444120	ВТ	BCDR	ВК	12P4		

HDG - Hot Dip Galvanize Other options upon request

Decorative Poles



ATLANTIC SERIES

Decorative Poles



3" O.D. SMOOTH ALUMINUM 12" MAXIMUM HEIGHT



3" O.D. FLUTED ALUMINUM " MAXIMUM HEIGH



4" O.D. SMOOTH ALUMINUM " MAXIMUM HEIGHT



4" O.D. FLUTED ALUMINUM 14" MAXIMUM HEIGHT

14' 12'

12DP-ATL-3NTR-SM 12DP-ATL-3NTR-FL 12DP-ATL-4NTR-SM 12DP-ATL-4NTR-FL

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

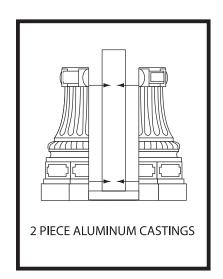
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

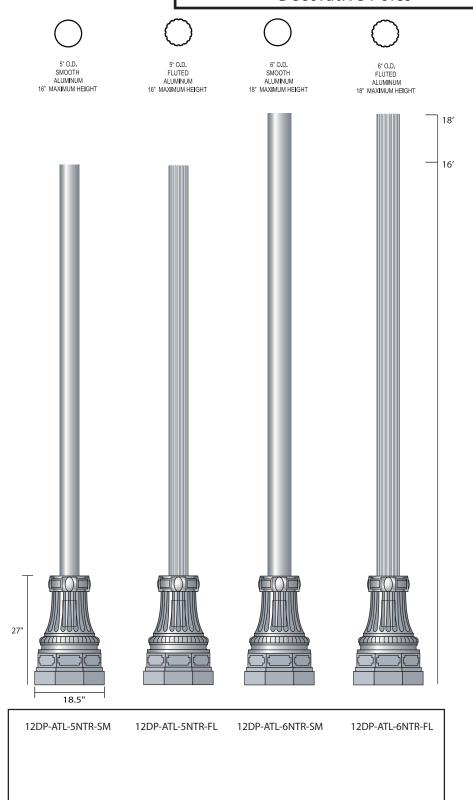
FINISH





ATLANTIC SERIES

Decorative Poles



BASE SPECIFICATIONS

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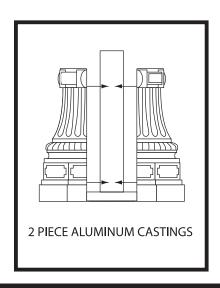
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

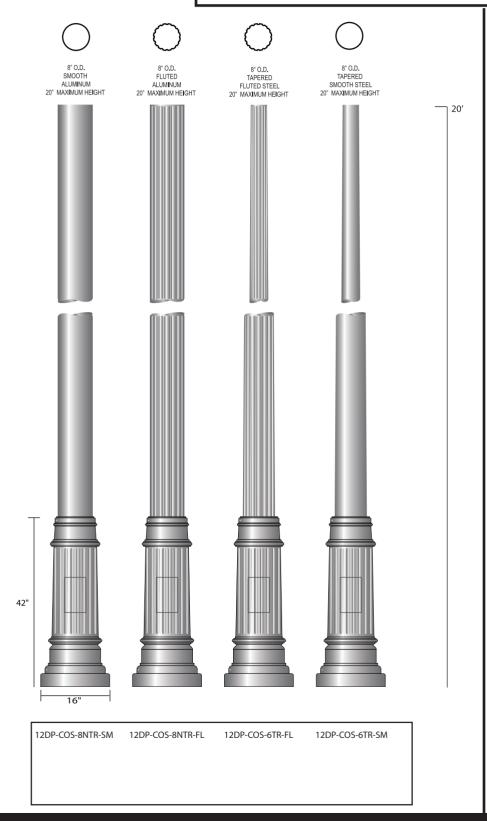
Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





Decorative Poles



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

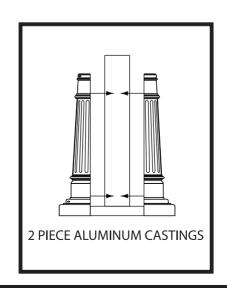
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

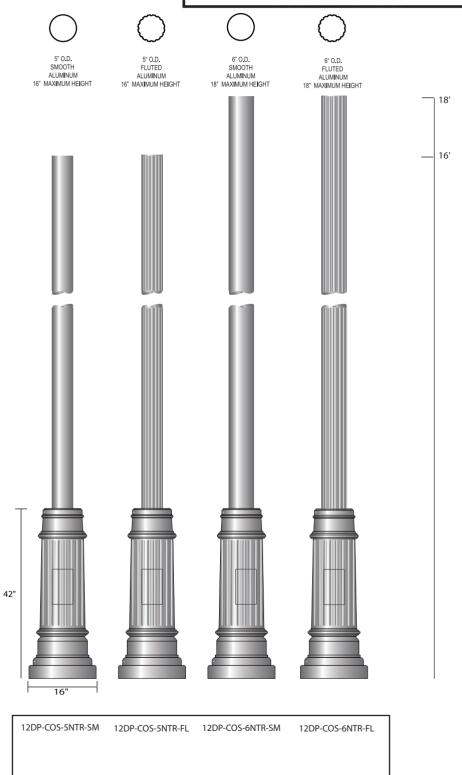
Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





Decorative Poles



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

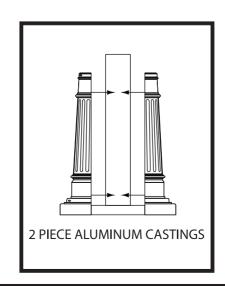
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

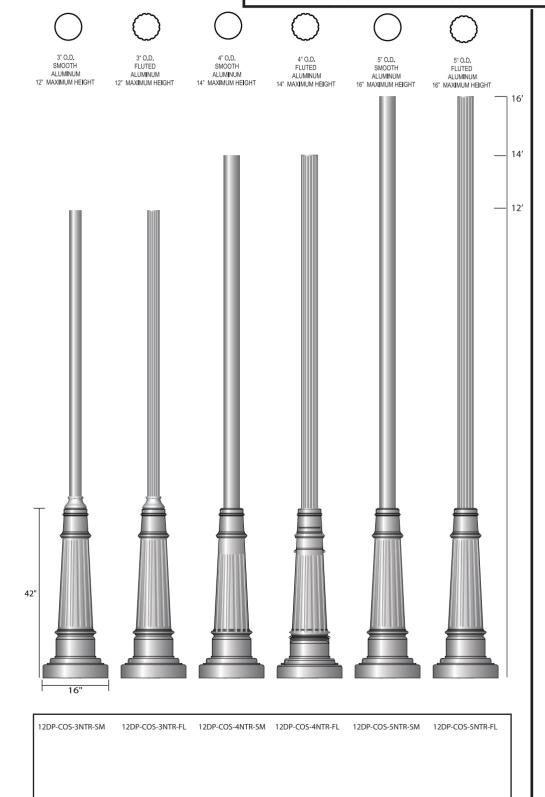
Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





Decorative Poles



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

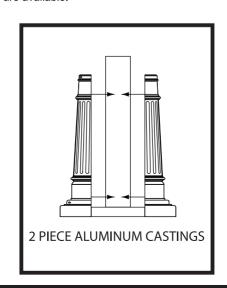
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

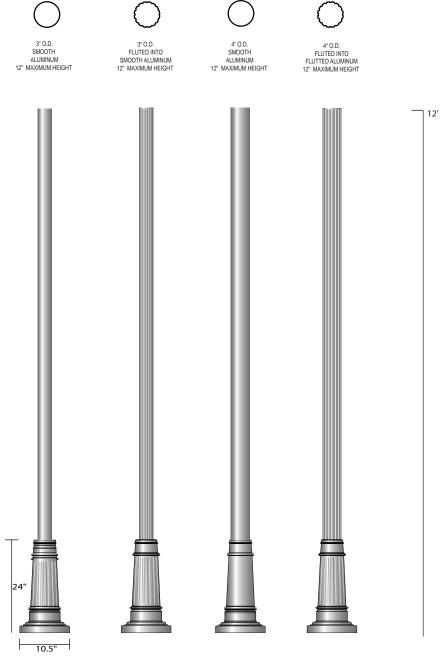
Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





Decorative Poles



12DP-COS-3NTR-SM 12DP-COS-3NTR-FL 12DP-COS-4NTR-SM 12DP-COS-4NTR-FL

(760) 798-8531

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

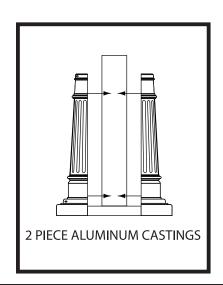
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





COMMUNITY SERIES

Decorative Poles



ALUMINUM



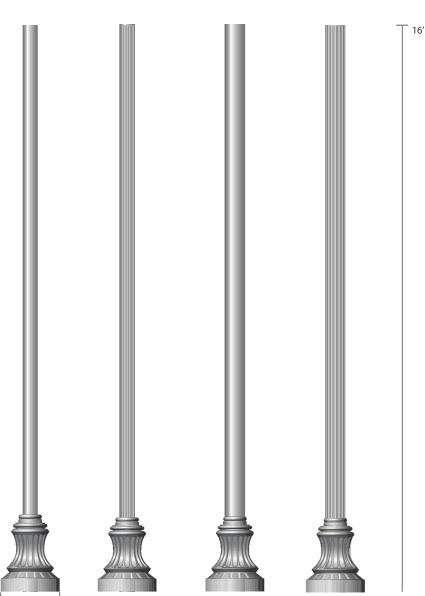
ALUM**I**NUM 16' MAXIMUM HEIGHT



ALUMINUM 16' MAXIMUM HEIGHT



ALUMINUM



12DP-COY-5NTR-FL 12DP-COY-4NTR-SM 12DP-COY-4NTR-FL 12DP-COY-5NTR-SM

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

SHAFT SPECIFICATIONS

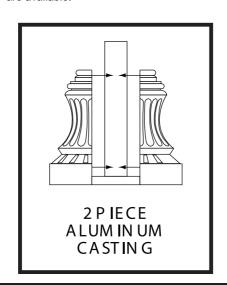
The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH

The finish for the pole is polyester powder applied coating unless otherwise specified. Custom colors and finishes are available.

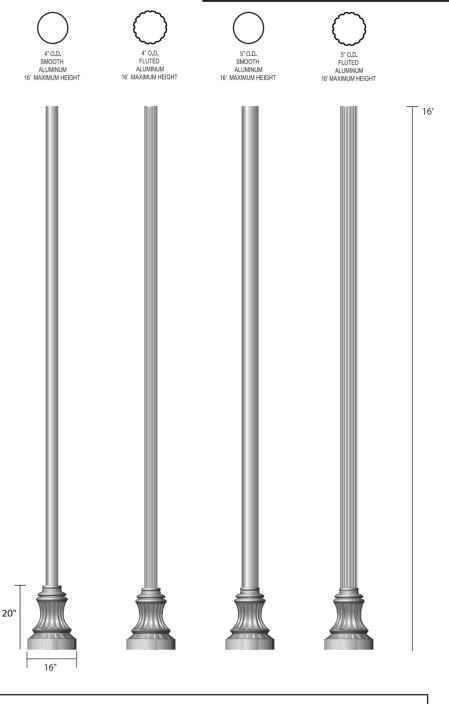


27'



COMMUNITY SERIES

Decorative Poles



12DP-COY-4NTR-SM

12DP-COY-4NTR-FL

12DP-COY-5NTR-SM

12DP-COY-5NTR-FL

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

<u>FINISH</u>





COMMUNITY SERIES

Decorative Poles



14' MAXIMUM HEIGHT



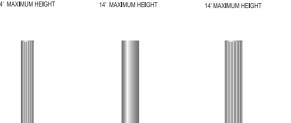
ALUM**I**NUM 14' MAXIMUM HEIGHT

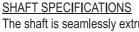




ALUM**I**NUM

14′





base to eliminate gaps.

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using

A356 alloy aluminum or equivalent.

Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between

the base and casting. For fluted poles, the flutes start 1-2" above the top of the

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

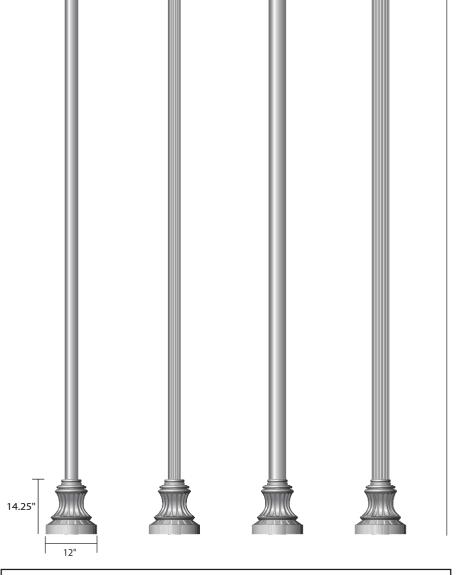
ANCHOR BOLTS AND BASE PLATE Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is

supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH

The finish for the pole is polyester powder applied coating unless otherwise specified. Custom colors and finishes are available.





12DP-COY-3NTR-SM

(760) 798-8531

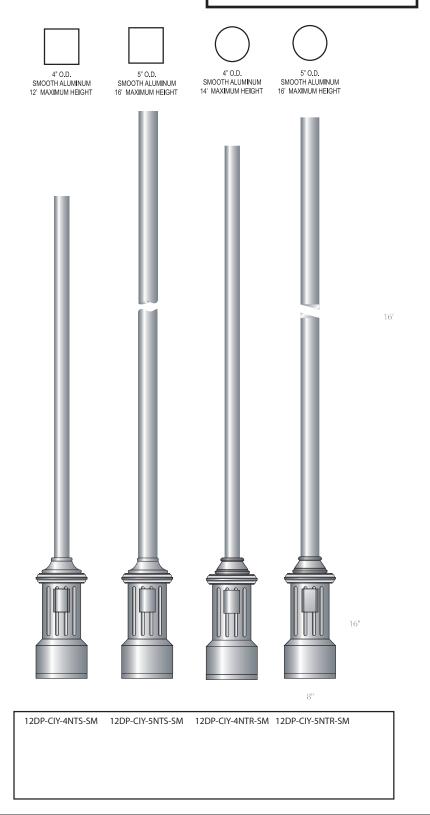
12DP-COY-3NTR-FL

12DP-COY-4NTR-SM

12DP-COY-4NTR-FL



CITY SERIES Decorative Poles



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

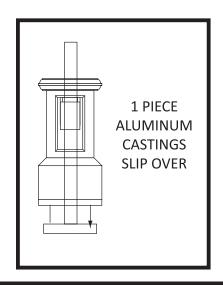
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

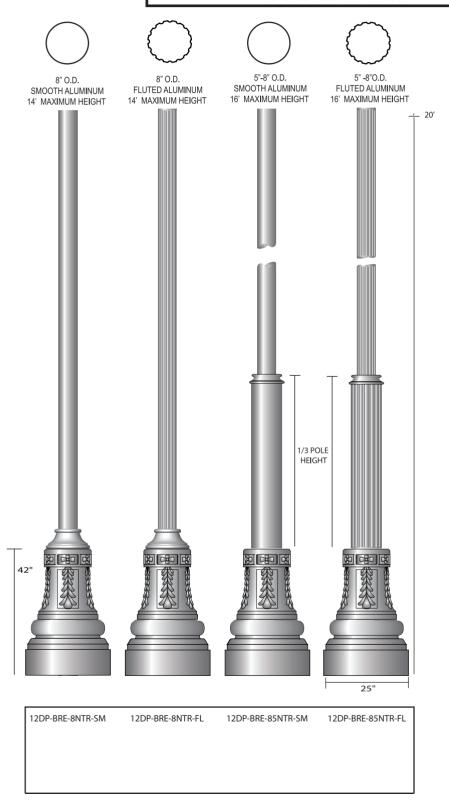
Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





Decorative Poles



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

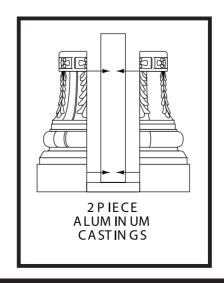
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





Decorative Poles



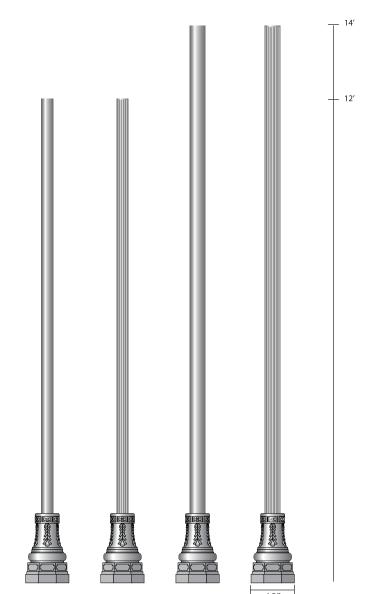




14' MAXIMUM HEIGHT



4" O.D. FLUTED ALUMINUM 14' MAXIMUM HEIGHT



12DP-BRE-3NTR-SM 12DP-BRE-3NTR-FL 12DP-BRE-4NTR-SM 12DP-BRE-4NTR-FL

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

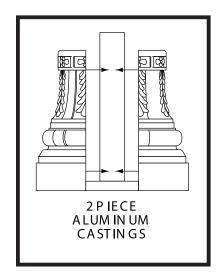
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





Decorative Poles



4" O.D. SMOOTH ALUMINUM 14' MAXIMUM HEIGHT



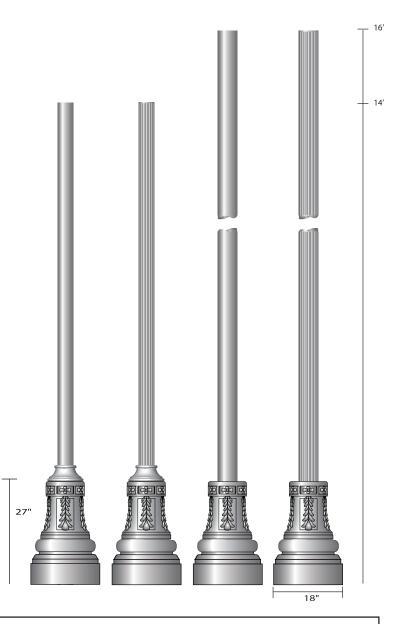
4" O.D.
FLUTED ALUMINUM
14' MAXIMUM HEIGHT



5" O.D. SMOOTH ALUMINUM 16' MAXIMUM HEIGHT



5" O.D. FLUTED ALUMINUM 16' MAXIMUM HEIGHT



12DP-BRE-4NTR-SM 12DP-BRE-4NTR-FL 12DP-BRE-5NTR-SM 12DP-BRE-5NTR-FL

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

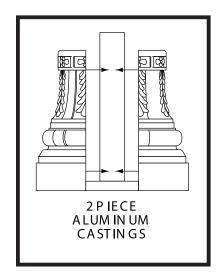
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





Decorative Poles







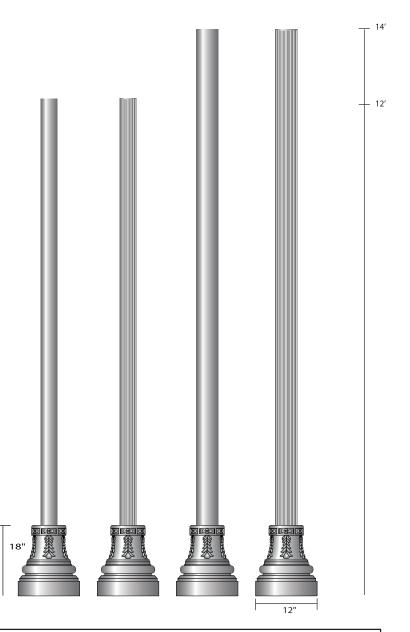
3" O.D. FLUTED ALUMINUM 12' MAXIMUM HEIGHT



4" O.D. SMOOTH ALUMINUM 14' MAXIMUM HEIGHT



4" O.D.
FLUTED ALUMINUM
14' MAXIMUM HEIGHT



12DP-BRE-3NTR-SM 12DP-BRE-3NTR-FL 12DP-BRE-4NTR-SM 12DP-BRE-4NTR-FL

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

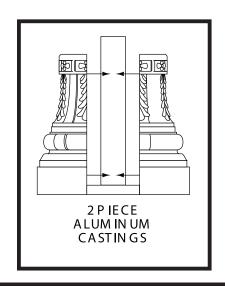
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

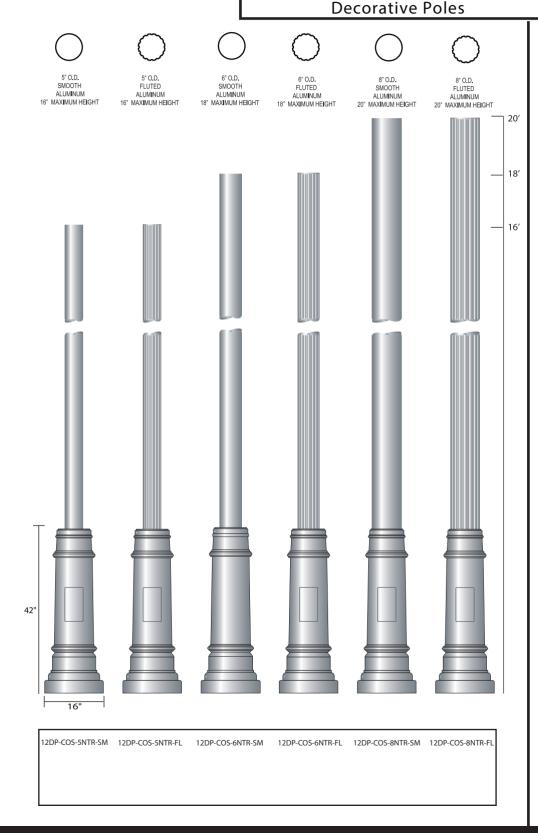
ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH







BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

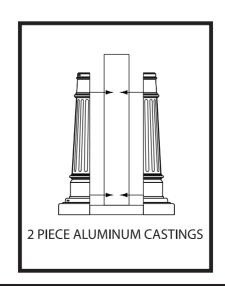
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

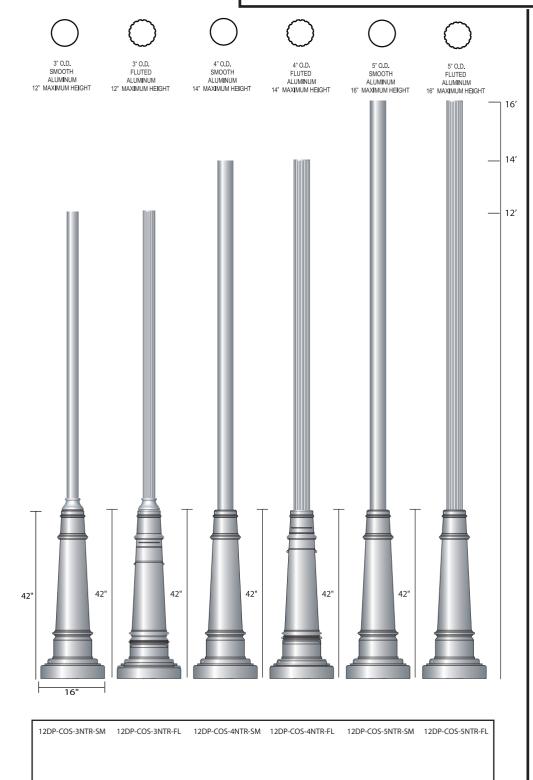
Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





Decorative Poles



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

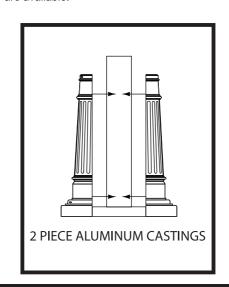
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

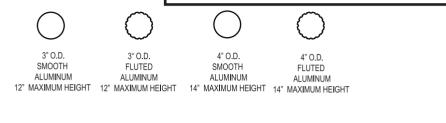
Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





Decorative Poles



12' 24" 10.5" 12DP-COS-3NTR-FL 12DP-COS-4NTR-SM 12DP-COS-4NTR-FL 12DP-COS-3NTR-SM

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

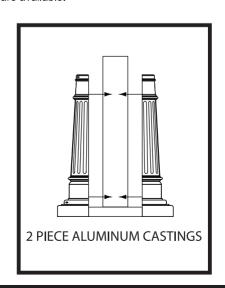
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

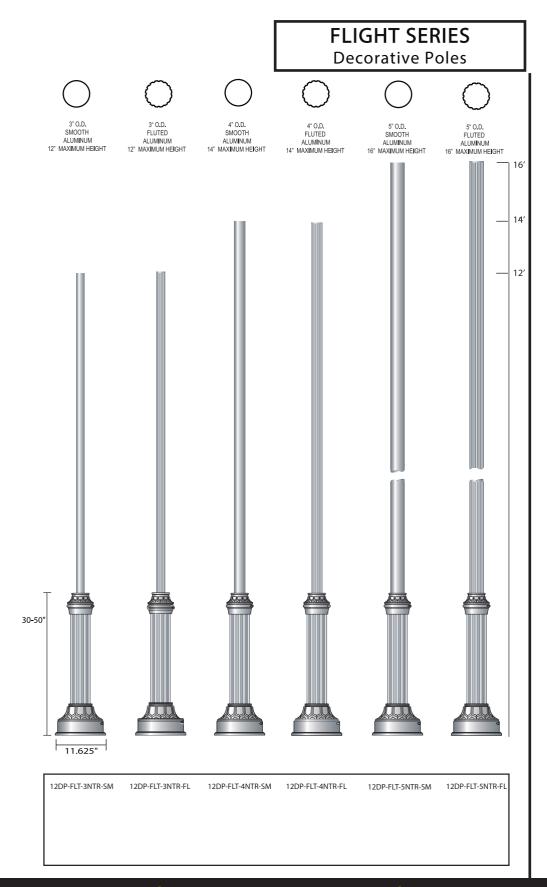
ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH







BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

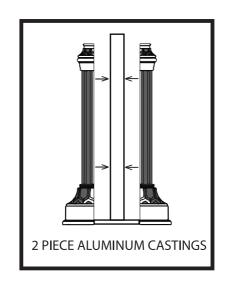
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH



144

base to eliminate gaps.

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using

A356 alloy aluminum or equivalent.

around the pole with a circular hole tolerance of .25" maximum between

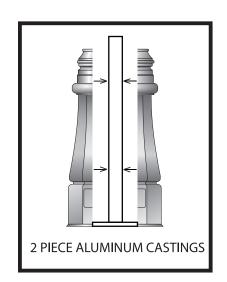
Clamshell bases are designed to wrap

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

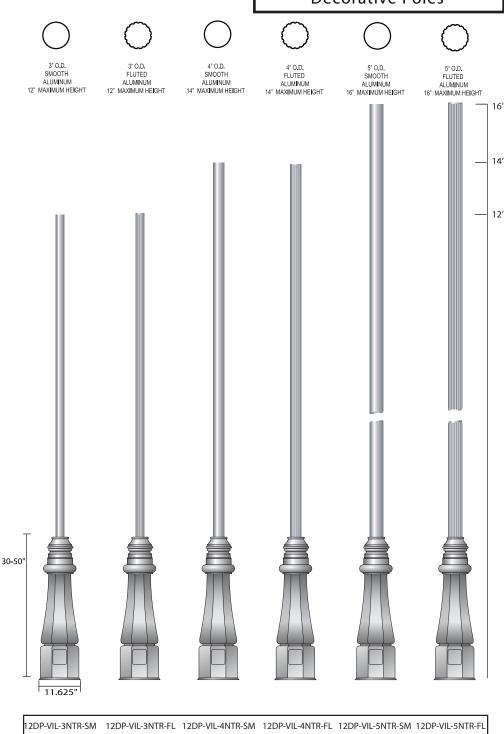
FINISH

The finish for the pole is polyester powder applied coating unless otherwise specified. Custom colors and finishes are available.





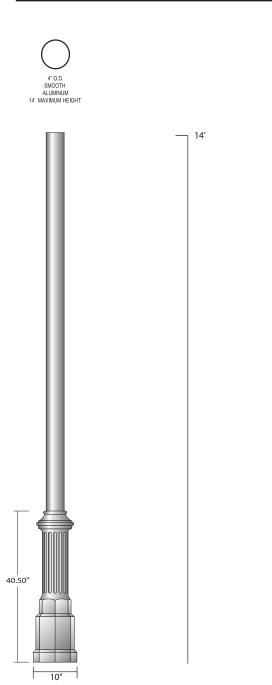
VILLA SERIES Decorative Poles





VALIANT SERIES

Decorative Poles



12DP-VAL-4NTR-SM

(760) 798-8531

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

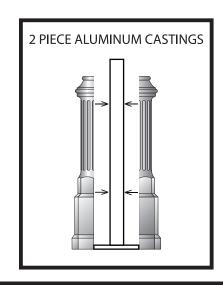
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH













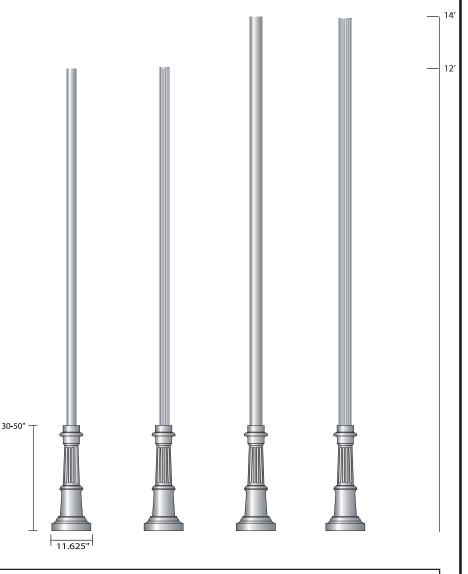
FLUTED ALUMINUM 12" MAXIMUM HEIGHT



ALUMINUM 14" MAXIMUM HEIGHT



FLUTED **ALUMINUM** 14" MAXIMUM HEIGHT



12DP-URN-3NTR-SM

12DP-URN-3NTR-FL

12DP-URN-4NTR-SM 12DP-URN-4NTR-FL

BASE SPECIFICATIONS

The decorative base is constructed of a one piece structural base. For fluted poles the flutes start 1-2" above the top of the base to eliminate gaps.

SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

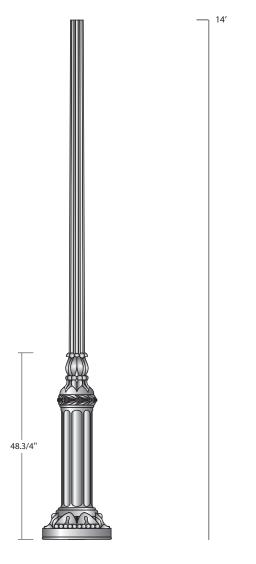
FINISH





STATION SERIES Decorative Poles





12DP-STA-5NTR-FL

BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

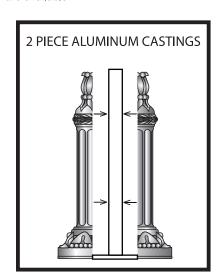
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

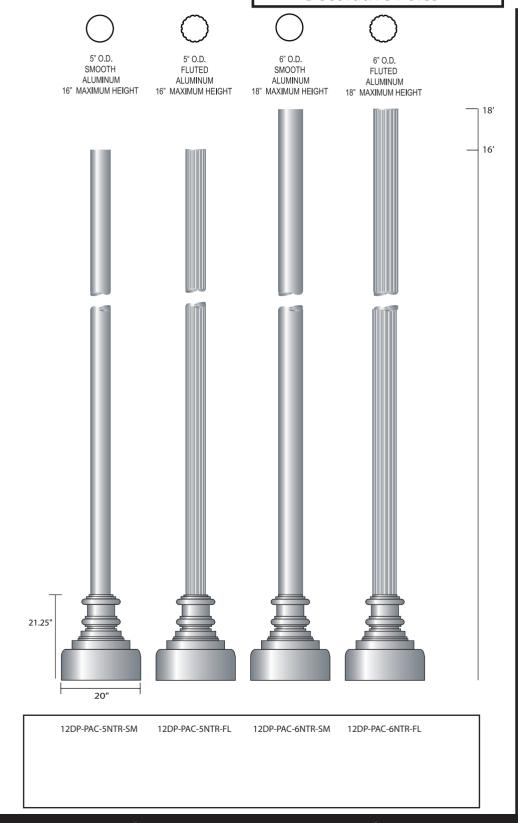
Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





PACIFIC SERIES Decorative Poles



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

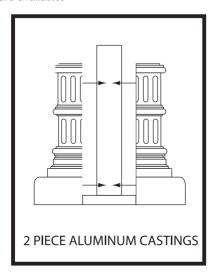
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH









12" MAXIMUM HEIGHT



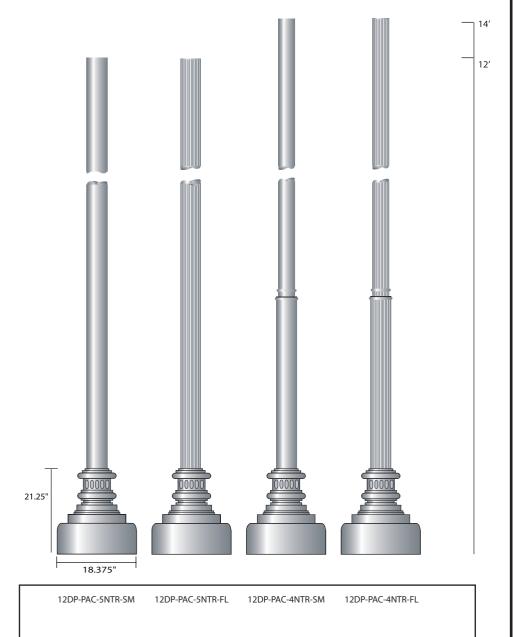




5"-4" O.D. SMOOTH ALUMINUM 14" MAXIMUM HEIGHT



5"- 4" O.D. FLUTED ALUMINUM 14" MAXIMUM HEIGHT



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

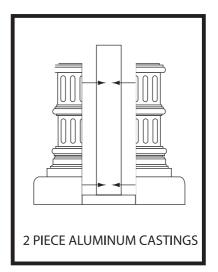
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





PACIFIC SERIES Decorative Poles





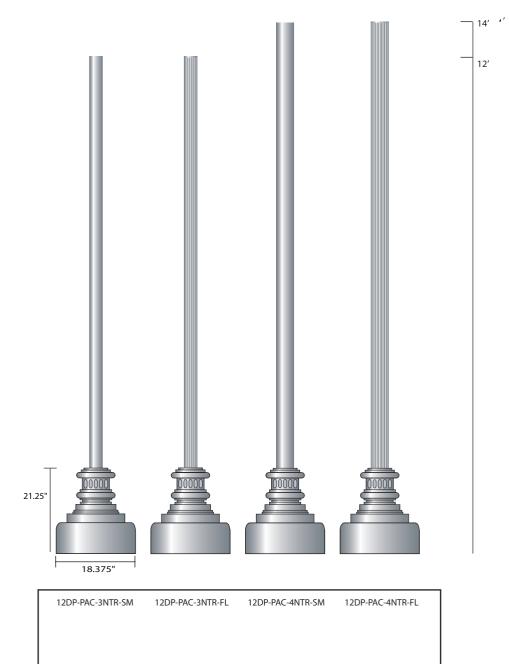




4" O.D SMOOTH ALUMINUM 14" MAXIMUM HEIGHT



4" O.D.
FLUTED
ALUMINUM
14" MAXIMUM HEIGHT



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

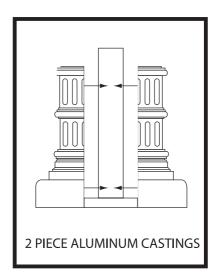
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

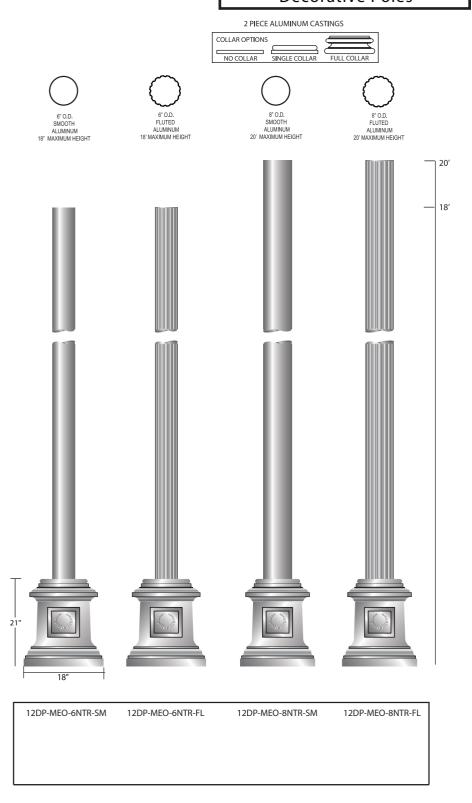
Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





METRO SERIESDecorative Poles



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

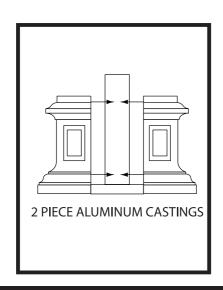
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

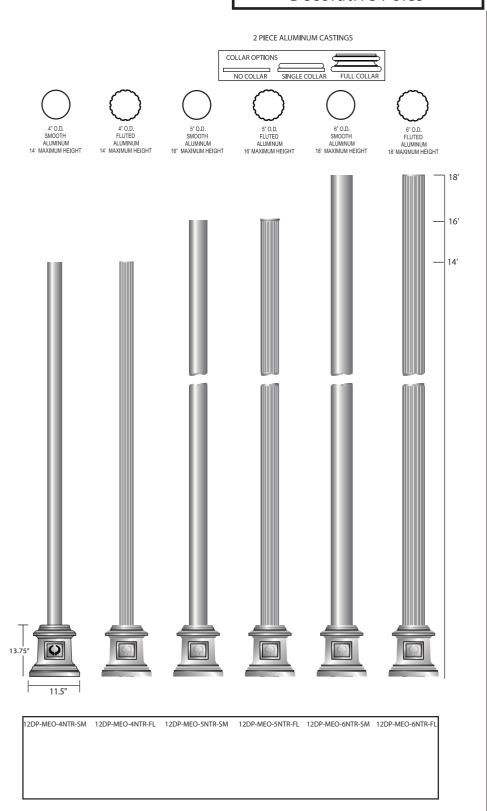
Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH





METRO SERIES Decorative Poles



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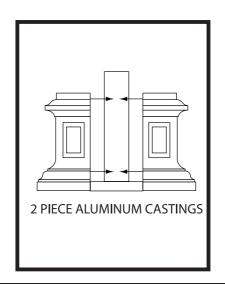
SHAFT SPECIFICATIONS

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ANCHOR BOLTS AND BASE PLATE

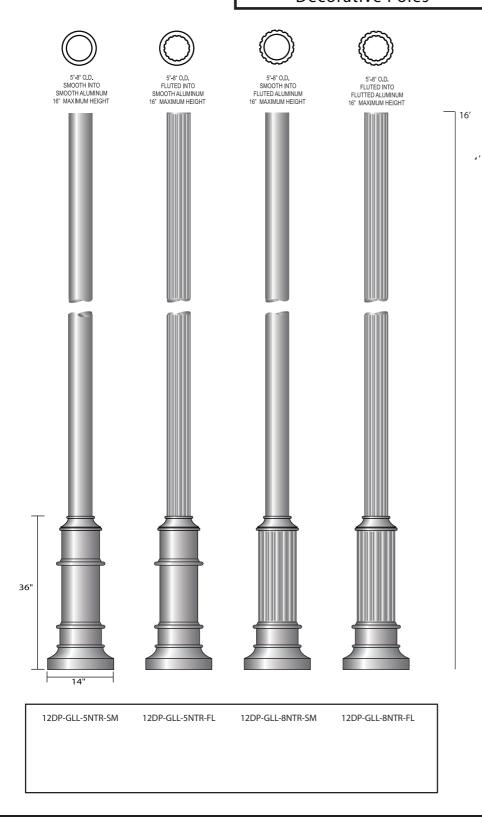
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FINISH





GLOBAL SERIES Decorative Poles



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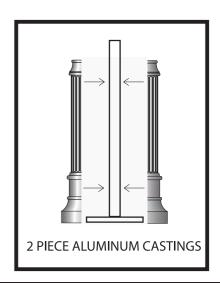
SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

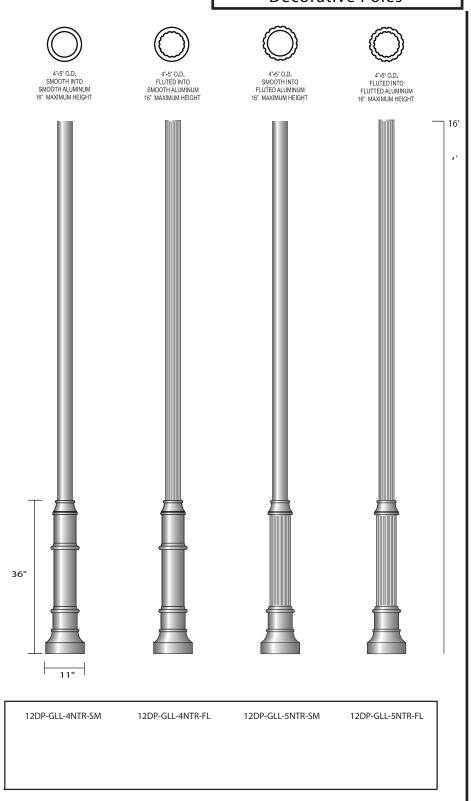
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<u>FINISH</u>





GLOBAL SERIES Decorative Poles



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SHAFT SPECIFICATIONS

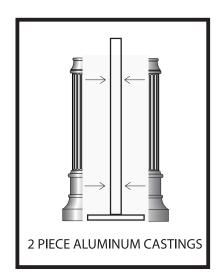
The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

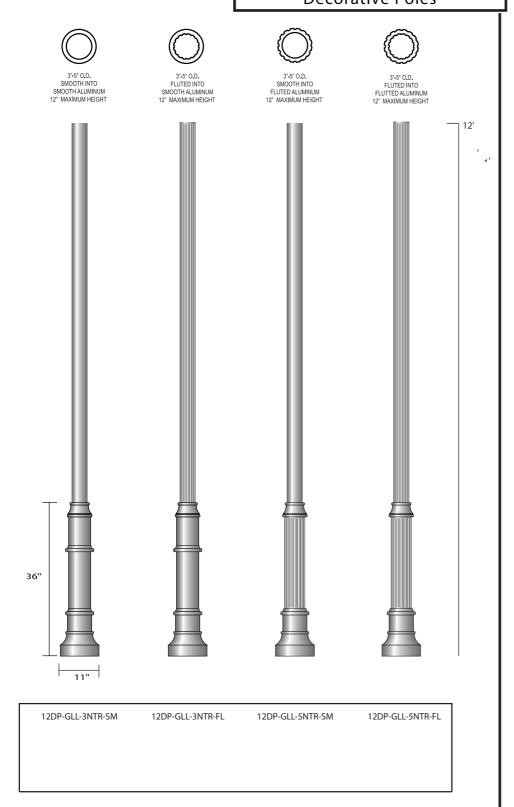
FINISH

The finish for the pole is polyester powder applied coating unless otherwise specified. Custom colors and finishes are available.





GLOBAL SERIES Decorative Poles



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

SHAFT SPECIFICATIONS

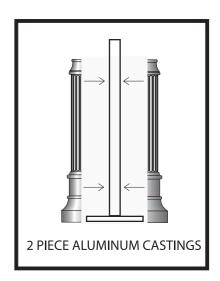
The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

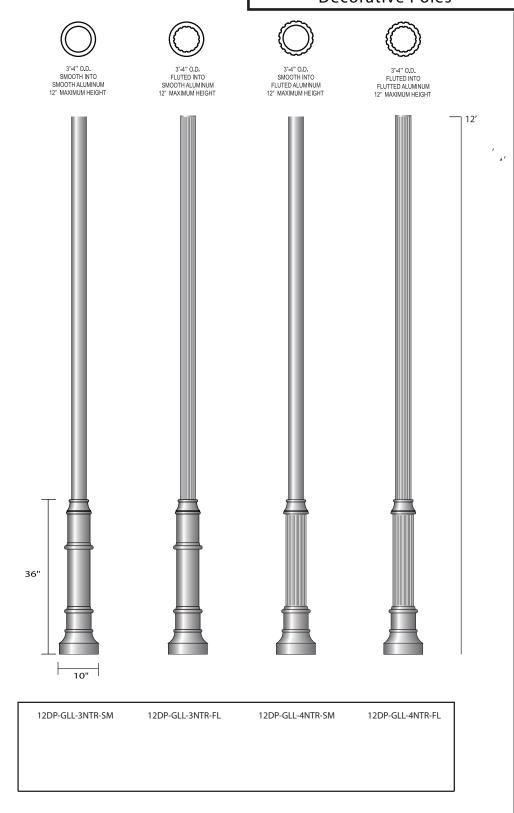
FINISH

The finish for the pole is polyester powder applied coating unless otherwise specified. Custom colors and finishes are available.





GLOBAL SERIES Decorative Poles



BASE SPECIFICATIONS

The decorative base is constructed of two identical cast clamshells using A356 alloy aluminum or equivalent. Clamshell bases are designed to wrap around the pole with a circular hole tolerance of .25" maximum between the base and casting. For fluted poles, the flutes start 1-2" above the top of the base to eliminate gaps.

SHAFT SPECIFICATIONS

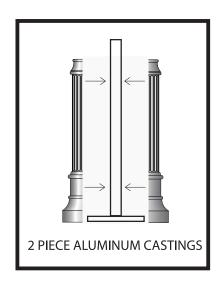
The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for a 1/4" tolerance.

FINISH

The finish for the pole is polyester powder applied coating unless otherwise specified. Custom colors and finishes are available.





PROMENADES

Decorative Poles



3" O.D. SMOOTH ALUMINUM 12" MAXIMUM HEIGHT



3" O.D. FLUTED ALUMINUM 12" MAXIMUM HEIGHT



4" O.D. SMOOTH ALUMINUM 14" MAXIMUM HEIGHT



4" O.D. FLUTED ALUMINUM 14" MAXIMUM HEIGHT

14' 12' 40.50"

BASE SPECIFICATIONS

The decorative base is a 1pc structural cast base using A356 alloy aluminum or equivalent.

SHAFT SPECIFICATIONS

The shaft is seamlessly extruded from 6061 aluminum alloy. After being spun tapered and fluted, or straight extruded, the shaft is inserted and welded into a structural base casting.

ANCHOR BOLTS AND BASE PLATE

Anchor bolts are hot dip galvanized per ASTM A153. Each anchor bolt is supplied with two hex nuts and two flat washers. Base plates are seam welded for strength. The a/b slots are slotted and slightly oversized for 1/4" tolerance.

FINISH

The finish for the pole is polyester powder applied coating unless otherwise specified. Custom colors and finishes are available

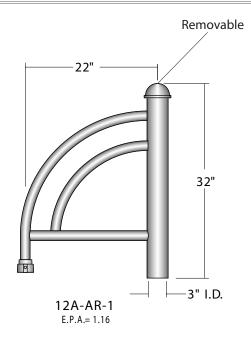


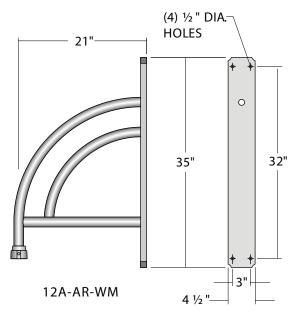


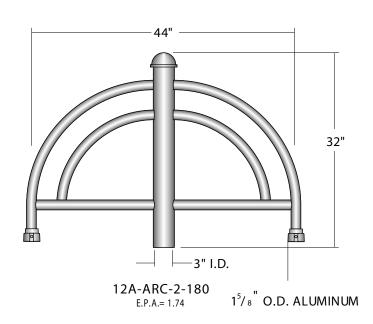
Arms



ARCH SERIES





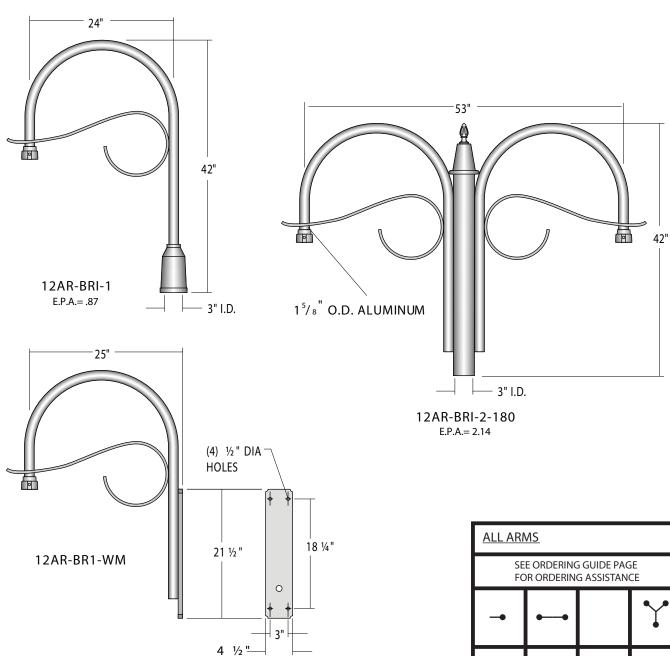


- Cast and Extruded Aluminum Construction
- Polyester Powder Coat Finish

ALL ARMS				
	E ORDERING OR ORDERING			
-	- Y			
-1	-2	-3	-Y	
+				
-X	-4	-5	-W	



BRIAR SERIES

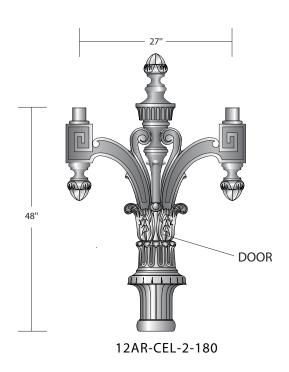


- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

ALL ARMS				
	E ORDERING OR ORDERING			
-	- Y			
-1	-2	-3	-Y	
+				
-X	-4	-5	-W	



CELEBRITY SERIES





- Cast and Extruded Aluminum Construction
- Polyester Powder Coat Finish

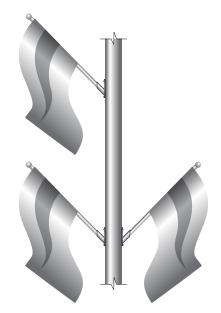
ALL ARMS				
	SEE ORDERING GUIDE PAGE FOR ORDERING ASSISTANCE			
•••				
-1	-2	-3	-Y	
+		+		
-X	-4	-5	-W	

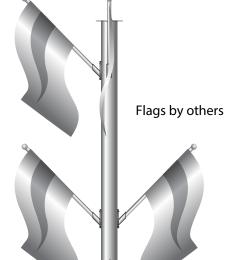


FLAGPOLE SERIES

Clamp On Mounting (4) Stainless steel screws to post FBHB Clamp with (4) 3/8" hex hd. Bolts to clamp-on post FBHC 0.75" Flagpole 1" Flagpole 1.25" Flagpole 1.5" Flagpole

Flagpole Orientation





For Clamp On Models

- Cast and Extruded Aluminum Construction
- Polyester Powder Coat Finish

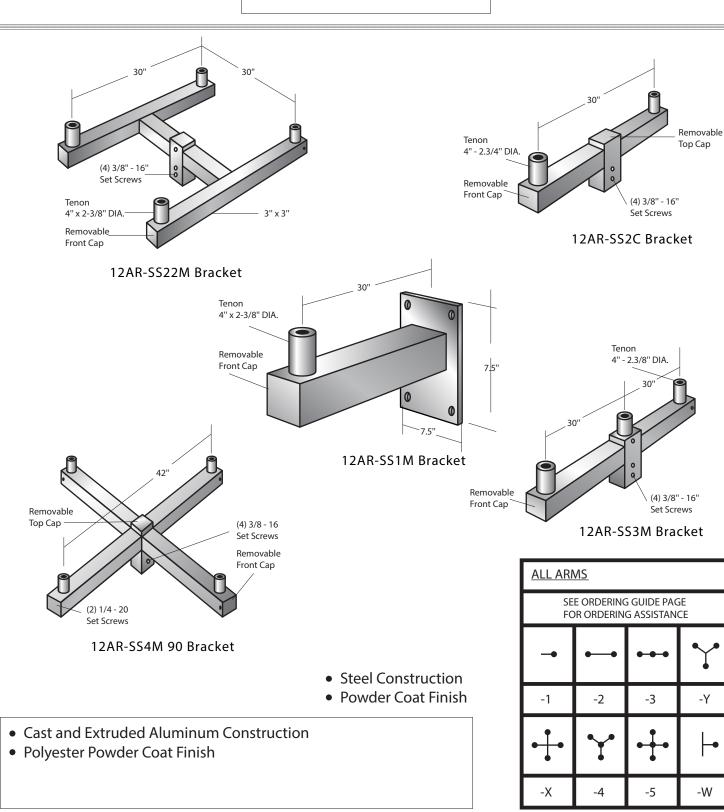
FLAGPOLE HOLDERS

- 1. Painted to match poles.
- 2. Can be added to existing poles
- Order or secify Bolt-on as follows
 <u>Series + Length</u>
 ie.:#FPHB-1.5"
- Order or specify Clamp-on as follows: <u>Series-Length-Orientation</u> ie.: #FPHC-1.5"-390

ALL ARMS				
	SEE ORDERING GUIDE PAGE FOR ORDERING ASSISTANCE			
-	- + Y			
STANDARD	#2180 #290 #3120			
+				
#490	#390			



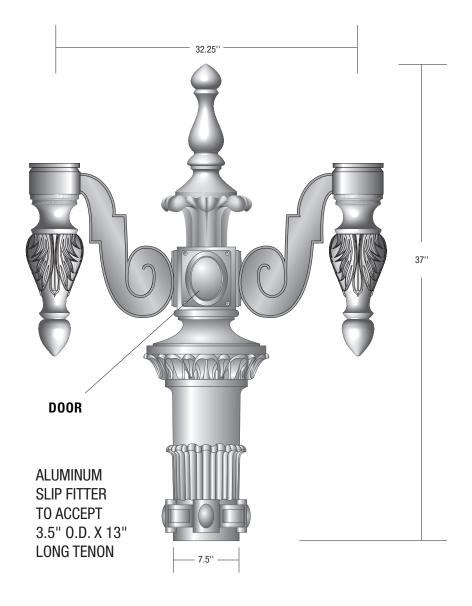
FLOOD SERIES (SQUARE)



-Y

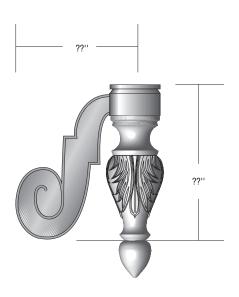


GATEWAY SERIES



12AR-GAT-2-180

- Cast and Extruded Aluminum Construction
- Polyester Powder Coat Finish

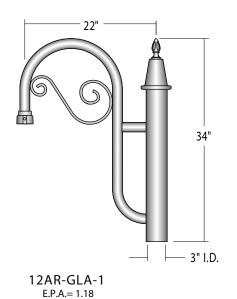


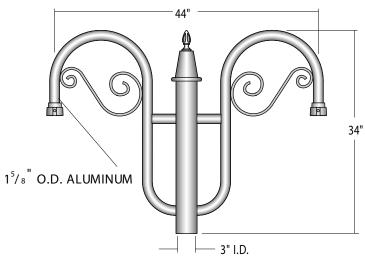
12AR-GAT-WM

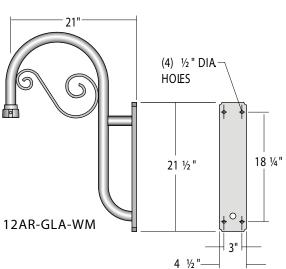
ALL ARMS				
	E ORDERINO R ORDERINO			
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-X	-4	-5	-W	



GLANCE SERIES







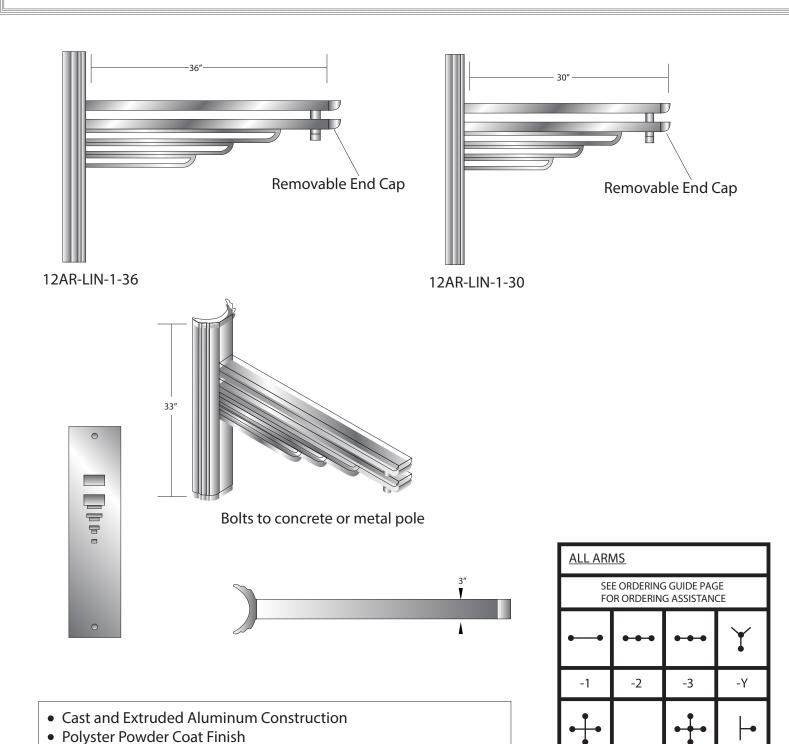
12AR-GLA-2-180 E.P.A.= 1.80

- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

ALL ARMS				
		G GUIDE PAG G ASSISTAN		
-	- Y			
-1	-2	-3	-Y	
-X	-4	-5	-W	



LINK SERIES



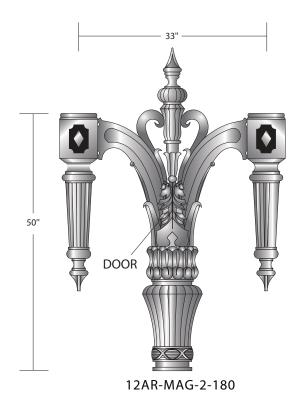
-X

-5

-W



MAJESTIC SERIES



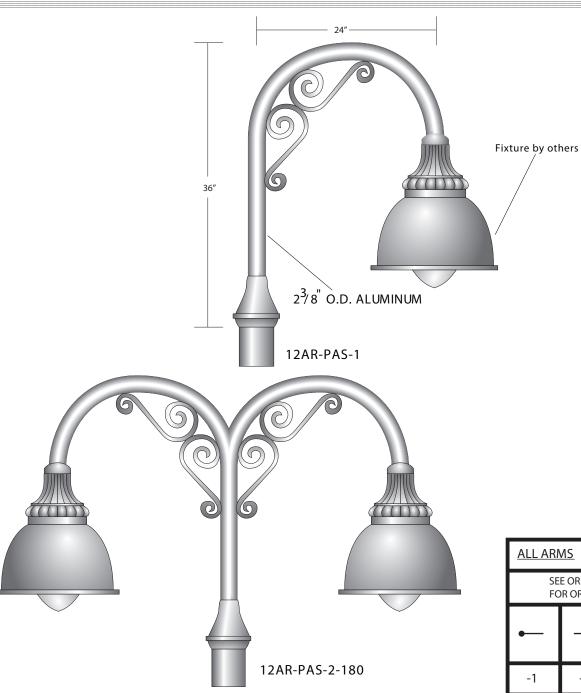


- 12AR-MAJ-WM
- Cast and Extruded Aluminum Construction
- Polyester Powder Coat Finish

ΛΙΙ ΛΡΙ	ALL ARMS				
ALL AKI	<u>VI3</u>				
		G GUIDE PAG G ASSISTAN			
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•	• • •				
-X	-4	-5	-W		



PASEO SERIES

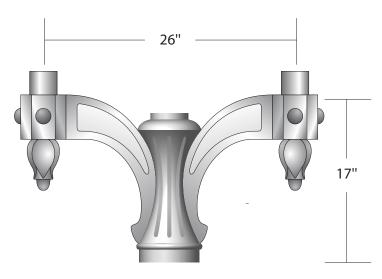


- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

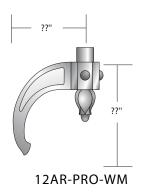
ALL ARMS				
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-X			-W	



PROMONADE SERIES



12AR-PRO-2-180

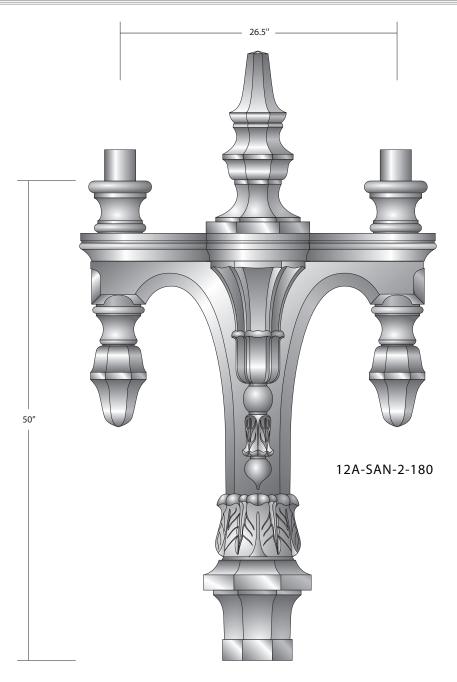


- Cast and Extruded Aluminum Construction
- Polyester Powder Coat Finish

ALL ARMS				
	SEE ORDERING GUIDE PAGE FOR ORDERING ASSISTANCE			
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-		+	-	
-X	-4	-5	-W	



SANTA ANA SERIES

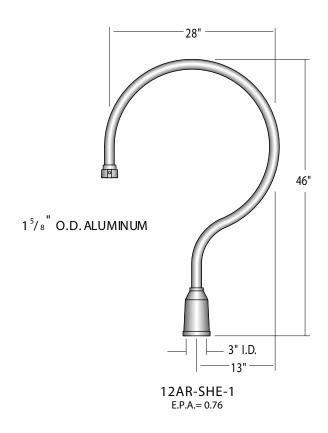


- Cast and Extruded Aluminum Construction
- Polyester Powder Coat Finish

ALL ARM	ALL ARMS				
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-X	-4	-5	-W		



SHEPHERD SERIES

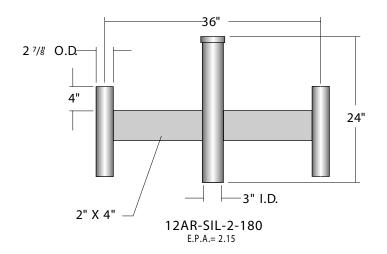


- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

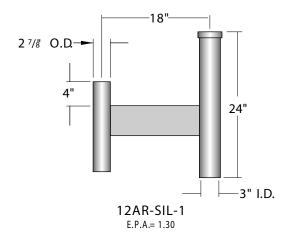
ALL ARMS				
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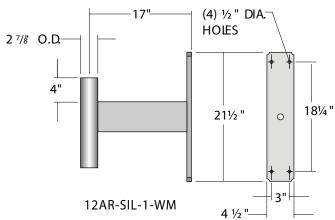


SILO SERIES



- Fit Existing Poles & Fixtures
- Tenon Size As Required



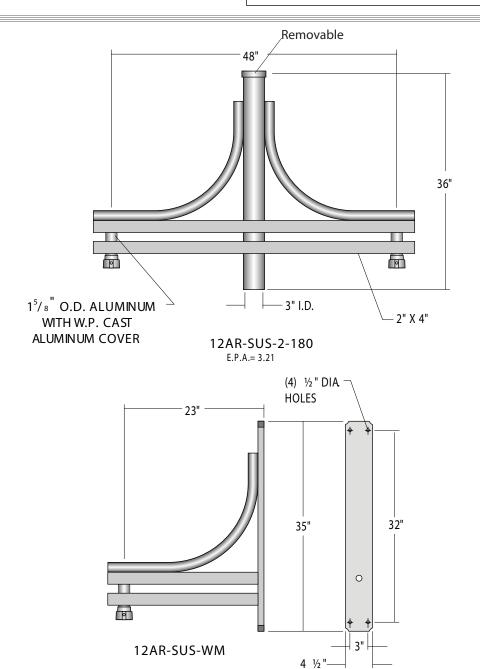


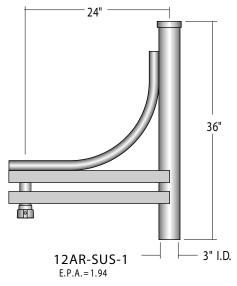
- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

ALL ARMS				
	E ORDERING OR ORDERING			
-	Y			
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SUSPENSION SERIES



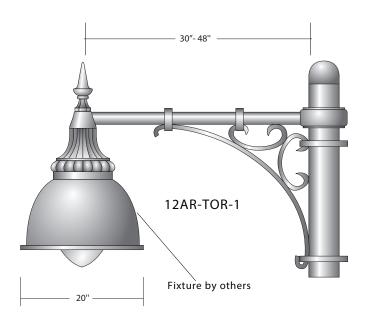


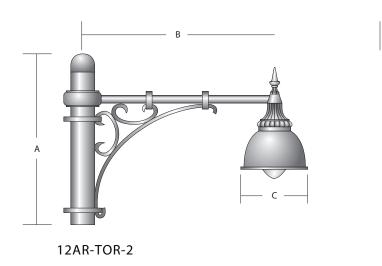
- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

ALL ARMS				
	SEE ORDERING GUIDE PAGE FOR ORDERING ASSISTANCE			
-	•	•••	Y	
-1	-2	-3	-Y	
+	人	+	<u> </u>	
-X	-4	-5	-W	



TORONTO SERIES



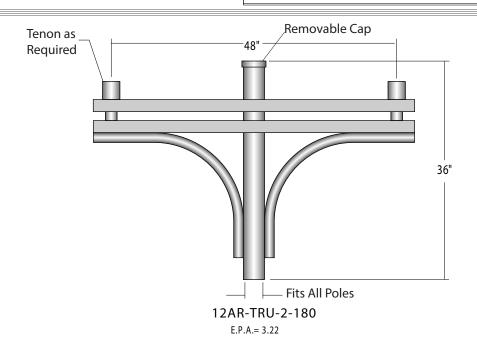


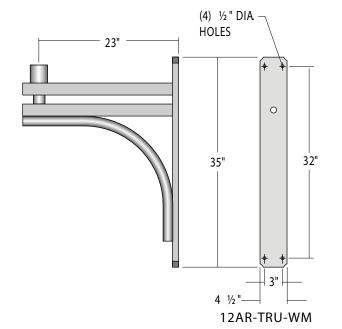
- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

ALL ARM	ALL ARMS				
	SEE ORDERING GUIDE PAGE FOR ORDERING ASSISTANCE				
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-X	-4	-5	-W		

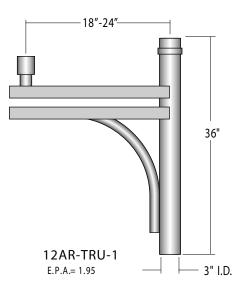


TRUSSELL SERIES





- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

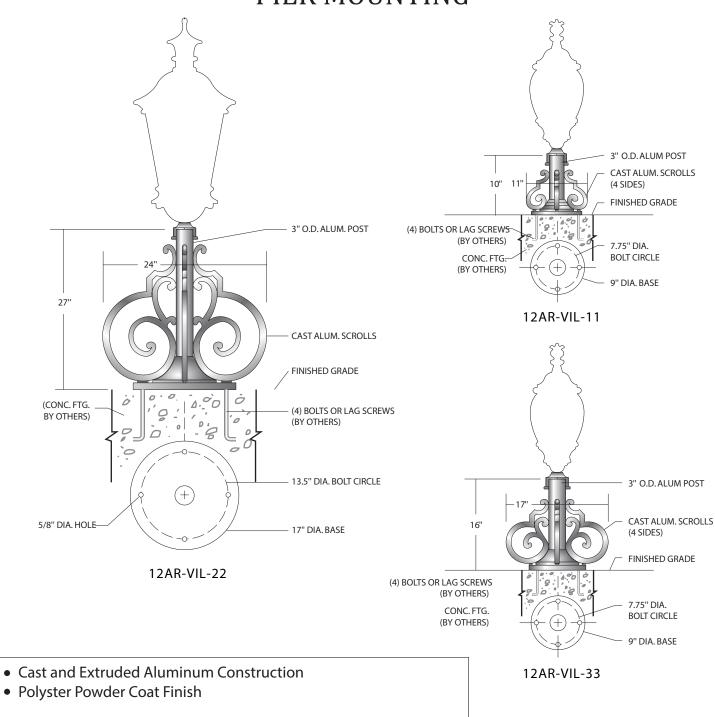


ALL ARMS			
SEE ORDERING GUIDE PAGE FOR ORDERING ASSISTANCE			
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+	人	+	1
-X	-4	-5	-W



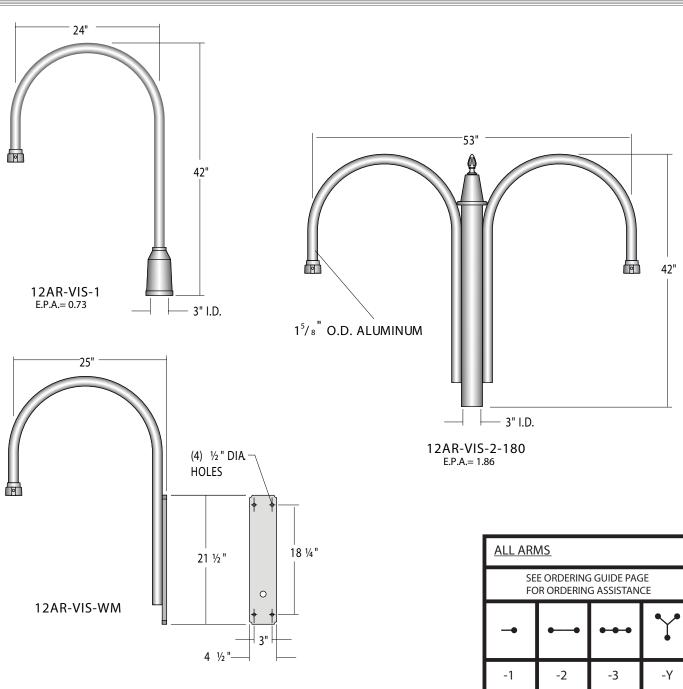
VILLA SERIES

PIER MOUNTING





VISTA SERIES

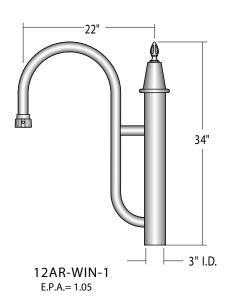


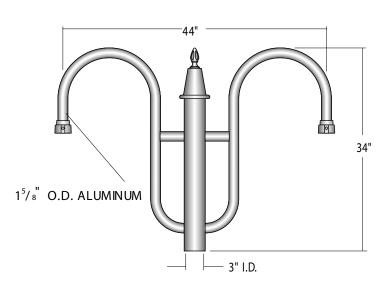
- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

ALL ARMS				
SEE ORDERING GUIDE PAGE FOR ORDERING ASSISTANCE				
-	•—•	•••	*	
-1	-2	-3	-Y	
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WING SERIES





21"
(4) ½" DIA HOLES

12AR-WIN-WM

4 ½"

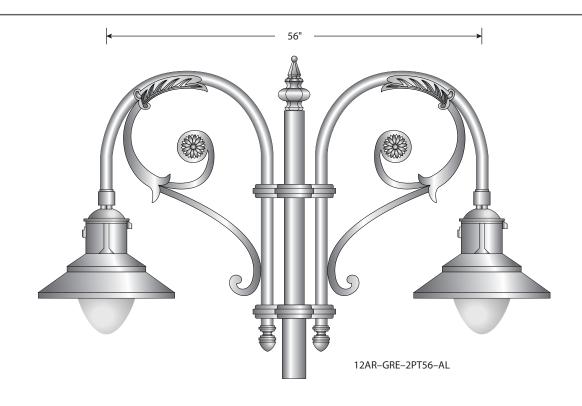
12AR-WIN-2-180 E.P.A.= 1.54

- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

ALL ARMS				
SEE ORDERING GUIDE PAGE FOR ORDERING ASSISTANCE				
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-			-	
-X	-4	-5	-W	



Grecian Style Arm





	ALL ARMS SEE ORDERING GUIDE PAGE FOR ORDERING ASSISTANCE			
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	-W			

Bollards

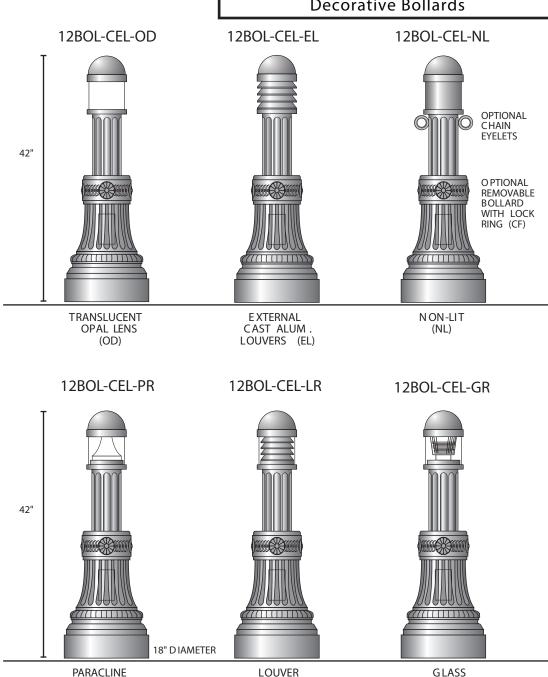


BOLLARDS & LOW LEVEL LIGHTING





CELEBRITY SERIES Decorative Bollards



REFLECTOR

- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

REFLECTOR

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP GALVANIZD WITH DOUBLE NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

*Other custome options and variations are available (CF)

CF = Consult factory

REFRACTOR

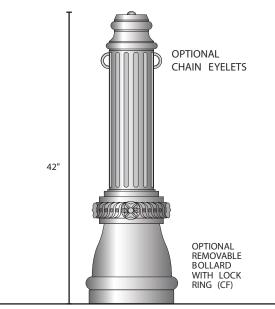
(GR)



CELEBRITY II SERIES Decorative Bollards

CAST ALUMINUM SLOTTED OPENINGS WHITE ACRYLIC 6.5 " DIAMETER DUPLEX RECEPTACLE (DR) IN BOLLARD DOOR (OPTIONAL) 11.5" DIAMETER

NON-LIT BOLLARD 12BOL-CEL-NL



- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP GALVANIZD WITH DOUBLE NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

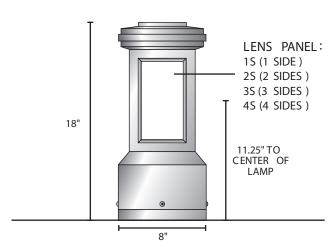
HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

*Other custome options and variations are available (CF)

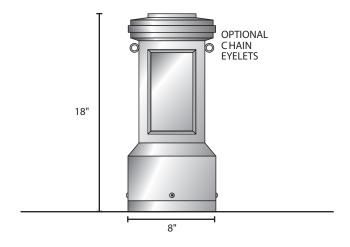


CITY SERIES Decorative Bollards

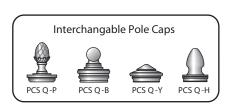
LIT BOLLARD 12BOL-CIY-L



NON - LIT BOLLARD 12BOL-CIY-NL



- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish



SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP GALVANIZD WITH DOUBLE NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

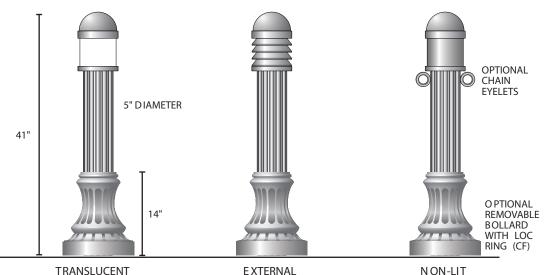
HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

*Other custome options and variations are available (CF)



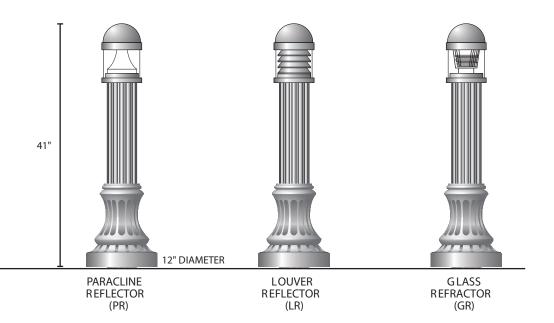
COMMUNITY SERIES

Decorative Bollards





N ON-LIT (NL)



- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

OPAL LENS

(OD)

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP GALVANIZD WITH DOUBLE NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

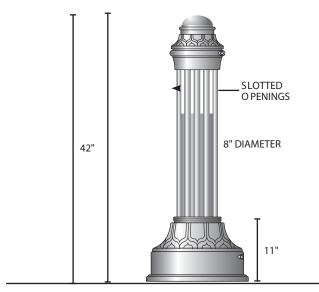
HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

*Other custome options and variations are available (CF)

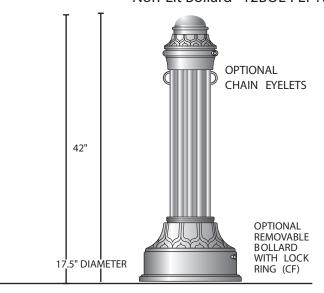


FLIGHT SERIES Decorative Bollards

Lit Bollard 12BOL-FLT-L



Non-Lit Bollard 12BOL-FLT-NL



- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP GALVANIZD WITH DOUBLE NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

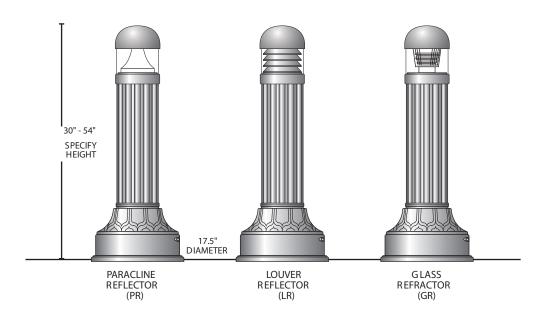
HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

*Other custome options and variations are available (CF)



FLIGHT II SERIES Decorative Bollards

OPTIONAL CHAIN EYELETS 30" - 54" 8" DIAMETER **SPECIFY** HEIGHT O PTIONAL REMOVABLE BOLLARD 11" RING (CF) N ON -LIT **TRANSLUCENT EXTERNAL** CAST ALUM. LOUVERS (EL) OPAL LENS (NL)



- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

(OD)

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic. **BALLAST ASSEMBLY:** Ballast is high power factory mounted on aluminum tray.

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP **GALVANIZD WITH DOUBLE** NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard. Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

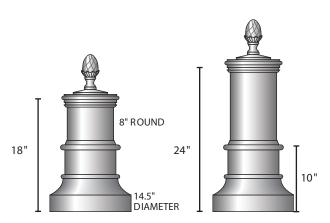
HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

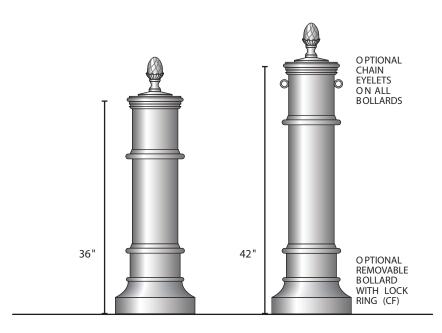
*Other custome options and variations are available (CF)



GLOBAL SERIES Decorative Bollards

12BOL-GLL-NL





- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP
GALVANIZD WITH DOUBLE
NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

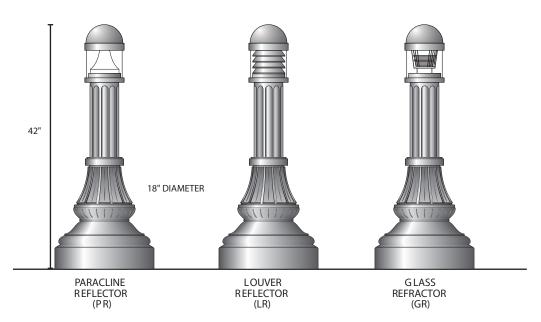
HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

*Other custome options and variations are available (CF)



MAJESTIC SERIES Decorative Bollards

OPTIONAL CHAIN EYELETS OPTIONAL REMOVABLE BOLLARD WITH LOCK RING (CF) TRANSLUCENT CAST ALUM. LOUVERS (EL) NON-LIT (NL)



- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP GALVANIZD WITH DOUBLE NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

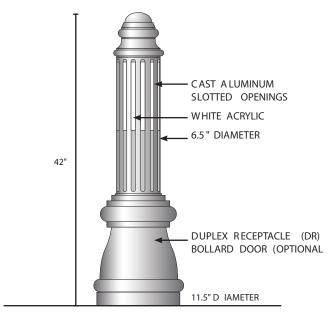
HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

*Other custome options and variations are available (CF)

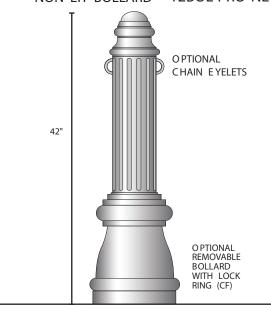


PROMONADE SERIES Decorative Bollards

LIT BOLLARD 12BOL-PRO-L



NON-LIT BOLLARD 12BOL-PRO-NL



- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP GALVANIZD WITH DOUBLE NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

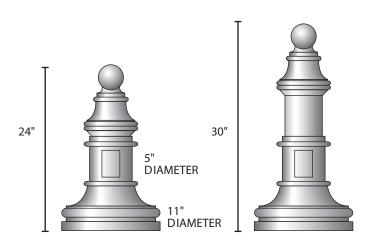
HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

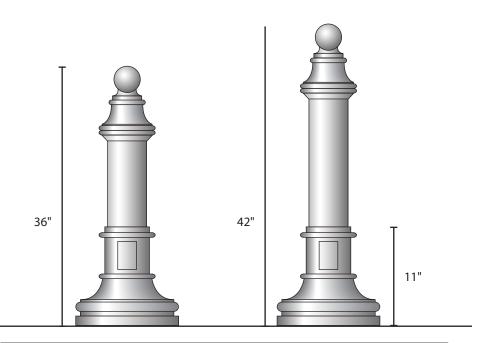
*Other custome options and variations are available (CF)



SLIDE SERIES Decorative Bollards

12BOL-SLE-NL





- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP GALVANIZD WITH DOUBLE NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

*Other custome options and variations are available (CF)

SPECIFICATIONS

BOLLARD CONSTRUCTION

The decorative bollard is constructed of A356 alloy aluminum or equivalent. Parts are cast whole or in components welded together prior to application of the finish. Extruded sections are all Type 6061 or 6063 aluminum, and are heat treated to T6.

HARDWARE

Connecting hardware are stainless steel socket head style bolts. Tamper-proof hardware is available as a special order. All hardware is accessible from outside the bollard for easy installation.

ACCESS DOORS

Doors are designed to fit the aesthetic appearance of the bollard. Doors are supplied with stainless steel socket style set screws. Tamper-proof screws are available upon request.

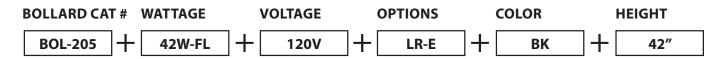
FINISH SPECIFICATIONS

The bollard finish is TGIC polyester powder coating. Standard colors are Black (BK), Bronze (BZ), White (WH), Green (GR), and Grey (GY). Custom colors are available, please consult the factory.

OPTIONS

The options that are available are eyelets (E), Locking Removable Bollard (R), and Vented (V).

HOW TO ORDER BOLLARDS



EXAMPLE: BOL205-42W-FL-120V-LR-E-BK-42"

(760) 798-8531 / 1254INDUSTRIES.COM / 1444 Alpine Place San Marcos CA 92078

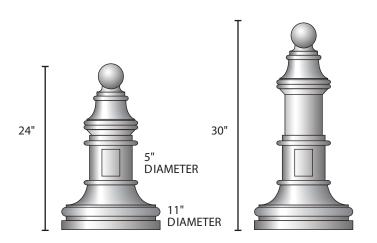
Due to continuing improvement, 1254 reserves the right to change dimensions, designs, and construction from that which is shown in this brochure. Contact factory for detailed engineering drawings

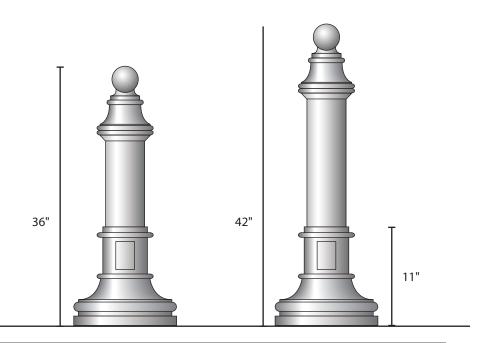
1



STREET SERIES Decorative Bollards

12BOL-SLE-NL





- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP GALVANIZD WITH DOUBLE NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

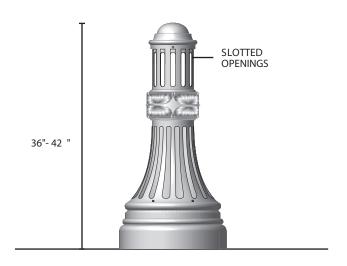
HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

*Other custome options and variations are available (CF)

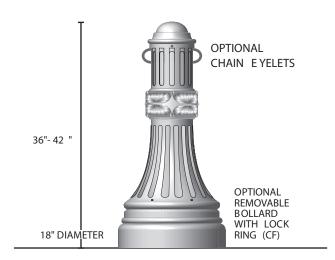


TROPIC SERIES Decorative Bollards

LIT BOLLARD 12BOL-TRO-L



NON-LIT BOLLARD 12BOL-TRO-NL



- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP GALVANIZD WITH DOUBLE NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

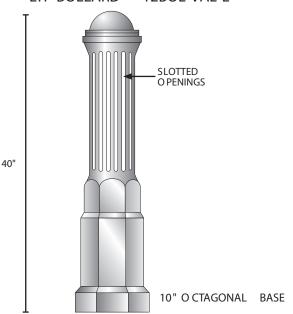
HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

*Other custome options and variations are available (CF)

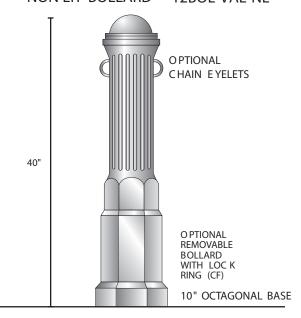


VALIANT SERIES Decorative Bollards

LIT BOLLARD 12BOL-VAL-L



NON-LIT BOLLARD 12BOL-VAL-NL



- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish

SPECIFICATIONS HOUSING:

Heavy wall cast aluminum with internal cast aluminum base.

LENS:

.125" thick, impact resistant white acrylic . BALLAST ASSEMBLY: Ballast is high power factory mounted on aluminum tray .

WATTAGE:

32 through 65. Incandescent (IN) Metal Halide (MH) Fluorescent (FL) High Pressure Sodium (HPS) L.E.D. (LED)

LAMP SOCKET:

Medium base, spring loaded center contact.

ANCHOR BOLTS:

1/2" X 12" HOT DIP GALVANIZD WITH DOUBLE NUTS AND WASHERS.

FINISH:

Polyester powder fuse coating is standard.
Other finishes available, contact factory.

OPTIONAL EQUIPMENT:

HOUSE SIDE SHIELDS - 1S (1 SIDE) 2S (2 SIDES) 3S (3 SIDES) ADD PANEL # at END OF CAT #.

*Other custome options and variations are available (CF)





12BOLS-VAL-36 Decorative Solar Bollards

36" Ø6"

The PLB series solar powered LED bollard is ideal for architectural and commercial pathway applications. The self-contained, stylish, contemporary design combined with high quality construction and unequalled solar powered performance make the PLB series an excellent fit where quality lighting is required.

TECHNICAL SPECIFICATIONS

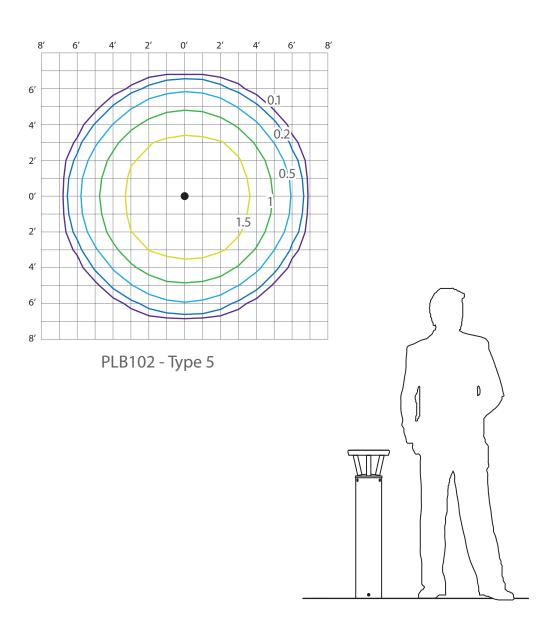
Solar Module:	 High impact, UV resistant encapsulation High-efficiency mono-crystalline cells Integrated into bollard housing Used for day/night detection (no photocell required)
Solar Lighting Controller (SLC):	 High efficiency Maximum Power Point Tracking (MPPT) charge controller Micro-controller based technology Includes high-efficiency LED driver Integrated into bollard housing Designed to automatically manage lighting performance based on environmental conditions and lighting requirements Patent pending
Battery:	 High performance Lithium (LiFePO₄) Exceptional 8 – 10 year life cycle High temperature tolerance Contained within bollard post Designed for easy battery changes when required
LEDs and Optics:	 High output Cree LEDs L70 Lumen Maintenance >50,000 hours Warm (3000K) and neutral (4500K) white color temperatures available Type III and Type V high efficiency, cut-off optics Typical lumen output of 160 lumens
Mechanical Construction:	 Cast, low copper aluminum housing Extruded, low copper aluminum post Stainless fasteners with security fastener option High strength mounting base Architectural grade, super durable, TGIC powder coar Four standard colors with custom colors available
Factory Set Lighting Profiles:	 On at dusk, off at dawn On at dusk, turn off after 6 hours On at dusk, dim to 30% after 6 hours till dawn On at dusk, off after 5 hours, on 1 hour before dawn On at dusk, dim to 30% after 5 hours, on 1 hour before dawn

Utilizing solar power and LED lighting the PLB bollards are fully self contained and offer significant benefits over typical wired bollards.

- · Low installed costs and minimal site impacts with no trenching, cabling or wiring
- · Minimal ongoing costs with no electricity bills or bulbs to change
- Immune from power outages
- Provide a visibly green statement with no ongoing carbon emissions

All of our solar powered lights are enabled by our innovative Solar Lighting Controller (SLC). The SLC in each light is "self-learning" and allows the lights to predictively adapt to their surroundings, providing a level of lighting performance and reliability unavailable in other solar a level of lighting performance and reliability unavailable in other solar





Series	Height	Finish	LED Color	Lighting Profile	Options
12BOLS	5				

Order Description

Series	Height	Finish	Distribution	LED Color	Lighting Profile	Options
12BOLS	36"	BK - Black	T5 - Type 5	WW-3000K	00-Dusk till Dawn	WOB- Ship Without Battery
		BZ - Bronze		NW- 4500K	01- Dark +6 hours then off	SEC - Security Fasteners
		SV - Silver			02- Dark +6 hours then 30%	PA - Pre-Ship Anchor Bolts
		WH- White			03-Dark +5 hours then off, Dawn-1hour	
		CC - Custom			04- Dark +5 hours, 30%, Dawn-1 hour (DEFAULT)	



Product Description and Features:

Solar bollard consists of the solor modules (pv), super bright LED lights (light source), maintenance-free rechargeable battery, automatic control circuit, and lamp housing etc. It utilizes solar energy to work. During daytime sunlight irradiates on the solar cell, which converts light energy into electrical energy stored in the battery, and at night the battery provides power supply for the LED lawn light. The bollards are self contained, no external wiring required, and easy to install. They add accent at night with energy saving illumination to any environment.

Features:

- 1. Fashionable and attractive.
- 2. 100% solar powered. No consumption of grid electricity.
- 3. Flexible solar light. No wiring. No extra cables to configure and purchase.
- 4. Easy installation. Save money, energy and labor. Hassle free!

Product Dimensions:



Product Specifications:

Model No.: 12BOLS-DZ-CT-201
Description: 1 watt solar lawn light
Solar Panel: Polycrystalline Sillicon 5Wp

Battery: 5 AH
LED Chip Brand: Epistar
Body Material: Iron

Color Temperature: 3000K-6500K available

Autonomy: $3\sim 5$ rainy days Working Temperature: $-40^{\circ}C$ $\sim +60^{\circ}C$

Function: Automatically turns on and off

Switch: ON/OFF
Lifetime: 50,000 hours
Product Height: 800 mm
Packing: Individual box





Product Description and Features:

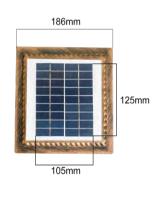
Solar bollard consists of the solor modules (pv), super bright LED lights (light source), maintenance-free rechargeable battery, automatic control circuit, and lamp housing etc. It utilizes solar energy to work. During daytime sunlight irradiates on the solar cell, which converts light energy into electrical energy stored in the battery, and at night the battery provides power supply for the LED bollard. The bollards are self contained, no external wiring required, and easy to install. They add accent at night time with energy saving illumination to any environment.

Features:

- 1. Fashionable and attractive.
- 2. 100% solar powered. No consumption of grid electricity.
- 3. Flexible solar light. No wiring. No extra cables to configure and purchase.
- 4. Easy installation. Save money, energy and labor. Hassle free!

Product Dimensions:





Product Specifications:

Model No.: 12BOLS-DZ-CT-202 Description: 1 watt solar bollard

Solar Panel: Polycrystalline Sillicon 5Wp

Battery: 5 AH
LED Chip Brand: Epistar
Body Material: Aluminum

Color Temperature: 3000K-6500K available

Autonomy: $3\sim 5$ rainy days Working Temperature: $-40^{\circ} \sim +60^{\circ}$

Function: Automatically turns on and off

Switch: ON/OFF Lifetime: 50,000 hours

Product Height: 600 mm (800mm also available)

Packing: Individual box





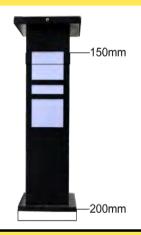
Product Description and Features:

Solar bollard consists of the solor modules (pv), super bright LED lights (light source), maintenance-free rechargeable battery, automatic control circuit, and lamp housing etc. It utilizes solar energy to work. During daytime sunlight irradiates on the solar cell, which converts light energy into electrical energy stored in the battery, and at night the battery provides power supply for the LED lawn light. The bollards are self contained, no external wiring required, and easy to install. They add accent at night time with energy saving illumination to any environment

Features:

- 1. Fashionable and attractive.
- 2. 100% solar powered. No consumption of grid electricity.
- 3. Flexible solar light. No wiring. No extra cables to configure and purchase.
- 4. Easy installation. Save money, energy and labor. Hassle free!

Product Dimensions:





Product Specifications:

12BOLS-DZ-CT-203 Model No.: Description: 1 watt solar lawn light Solar Panel: Polycrystalline Sillicon 5Wp

5 AH Battery: LED Chip Brand: **Epistar Body Material:** Iron

Color Temperature: 3000K-6500K available

3~5 rainy days Autonomy: -40°c ~+60°c Working Temperature:

Function: Automatically turns on and off

ON/OFF Switch: 50.000 hours Lifetime: Product Height: 600 mm Packing: Individual box





Product Description and Features:

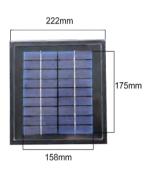
Solar bollard consists of the solor modules (pv), super bright LED lights (light source), maintenance-free rechargeable battery, automatic control circuit, and lamp housing etc. It utilizes solar energy to work. During daytime sunlight irradiates on the solar cell, which converts light energy into electrical energy stored in the battery, and at night the battery provides power supply for the LED lawn light. The bollards are self contained, no external wiring required, and easy to install. They add accent at night time with energy saving illumination to any environment.

Features:

- 1. Fashionable and attractive.
- 2. 100% solar powered. No consumption of grid electricity.
- 3. Flexible solar light. No wiring. No extra cables to configure and purchase.
- 4. Easy installation. Save money, energy and labor. Hassle free!

Product Dimensions:





Product Specifications:

Model No.: 12BOLS-DZ-CT-204
Description: 1 watt solar lawn light
Solar Panel: Polycrystalline Sillicon 5Wp

Battery: 5 AH
LED Chip Brand: Epistar
Body Material: Iron

Color Temperature: 3000K-6500K available

Autonomy: $3\sim 5$ rainy days Working Temperature: $-40^{\circ}\text{C} \sim +60^{\circ}\text{C}$

Function: Automatically turns on and off

Switch: ON/OFF
Lifetime: 50,000 hours
Product Height: 600 mm
Packing: Individual box





Product Description and Features:

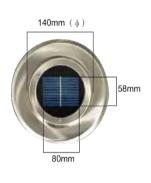
Solar bollard consists of the solor modules (pv), super bright LED lights (light source), maintenance-free rechargeable battery, automatic control circuit, and lamp housing etc. It utilizes solar energy to work. During daytime sunlight irradiates on the solar cell, which converts light energy into electrical energy stored in the battery, and at night the battery provides power supply for the LED lawn light. The bollards are self contained, no external wiring required, and easy to install. They add accent at night time with energy saving illumination to any environment.

Features:

- 1. Fashionable and attractive.
- 2. 100% solar powered. No consumption of grid electricity.
- 3. Flexible solar light. No wiring. No extra cables to configure and purchase.
- 4. Easy installation. Save money, energy and labor. Hassle free!

Product Dimensions:





Product Specifications:

Model No.: 12BOLS-DZ-CT-205
Description: 1 watt solar lawn light
Solar Panel: Polycrystalline Sillicon 3Wp

Battery: 4.5 AH LED Chip Brand: Epistar

Body Material: Stainless steel

Color Temperature: 3000K-6500K available

Autonomy: $3\sim 5$ rainy days Working Temperature: -40°C $\sim +60$ °C

Function: Automatically turns on and off

Switch: ON/OFF
Lifetime: 50,000 hours
Product Height: 600 mm
Packing: Individual box





Product Description and Features:

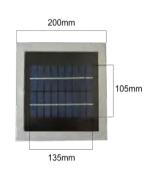
Solar bollard consists of the solor modules (pv), super bright LED lights (light source), maintenance-free rechargeable battery, automatic control circuit, and lamp housing etc. It utilizes solar energy to work. During daytime sunlight irradiates on the solar cell, which converts light energy into electrical energy stored in the battery, and at night the battery provides power supply for the LED lawn light. The bollards are self contained, no external wiring required, and easy to install. They add accent at night time with energy saving illumination to any environment.

Features:

- 1. Fashionable and attractive.
- 2. 100% solar powered. No consumption of grid electricity.
- 3. Flexible solar light. No wiring. No extra cables to configure and purchase.
- 4. Easy installation. Save money, energy and labor. Hassle free!

Product Dimensions:





Product Specifications:

Model No.: 12BOLS-DZ-CT-206
Description: 1 watt solar lawn light
Solar Panel: Polycrystalline Sillicon 5Wp

Battery: 5 AH
LED Chip Brand: Epistar
Body Material: Iron

Color Temperature: 3000K-6500K available

Autonomy: 3~5 rainy days Working Temperature: -40°c ~+60°c

Function: Automatically turns on and off

Switch: ON/OFF
Lifetime: 50,000 hours
Product Height: 600 mm
Packing: Individual box





Product Description and Features:

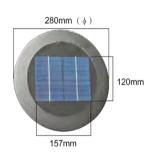
Solar bollard consists of the solor modules (pv), super bright LED lights (light source), maintenance-free rechargeable battery, automatic control circuit, and lamp housing etc. It utilizes solar energy to work. During daytime sunlight irradiates on the solar cell, which converts light energy into electrical energy stored in the battery, and at night the battery provides power supply for the LED lawn light. The bollards are self contained, no external wiring required, and easy to install. They add accent at night time with energy saving illumination to any environment

Features:

- 1. Fashionable and attractive.
- 2. 100% solar powered. No consumption of grid electricity.
- 3. Flexible solar light. No wiring. No extra cables to configure and purchase.
- 4. Easy installation. Save money, energy and labor. Hassle free!

Product Dimensions:





Product Specifications:

Model No.: 12BOLS-DZ-CT-207
Description: 1 watt solar lawn light
Solar Panel: Polycrystalline Sillicon 5Wp

Battery: 5 AH
LED Chip Brand: Epistar
Body Material: Aluminum

Color Temperature: 3000K-6500K available

Autonomy: $3\sim 5$ rainy days Working Temperature: $-40^{\circ}\text{C} \sim +60^{\circ}\text{C}$

Function: Automatically turns on and off

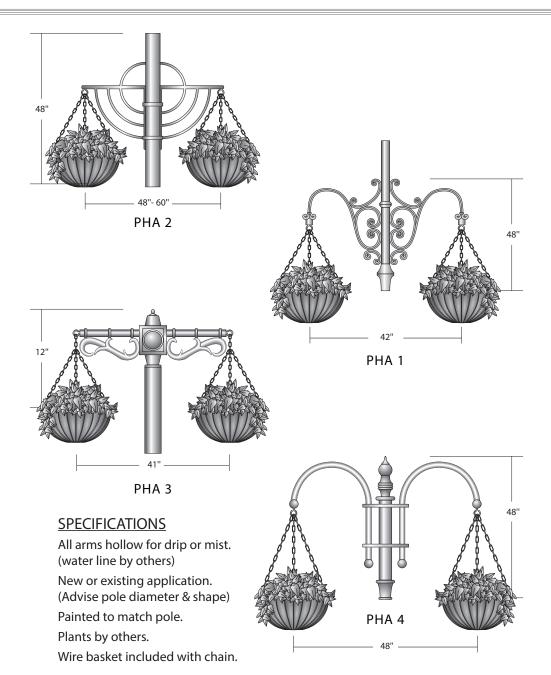
Switch: ON/OFF
Lifetime: 50,000 hours
Product Height: 600 mm
Packing: Individual box

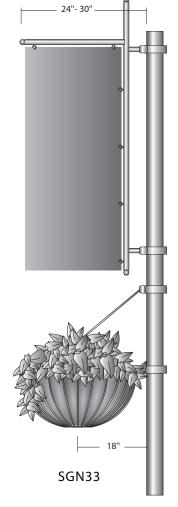


Accessories



PLANT HANGER SERIES



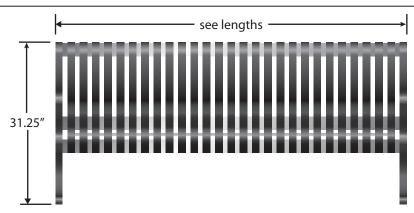


ALL ARMS SEE ORDERING GUIDE PAGE FOR ORDERING ASSISTANCE					
•	•—•	7	~		
-1	-2	-3	-Y		
+					
-X	-4	-5	-W		

- Cast and Extruded Aluminum Construction
- Polyster Powder Coat Finish



Park Bench 200 Series 12PB-200



- Seat available in Aluminum and Steel
- Cast sides and center Armrest Available in Cast Aluminum and Cast Iron
- Welds are ground and polished until they form a continuous surface.
- Seat: Horizontal 1/4" x 1 1/2" Flat bar contoured for comfort.
- Integral welded end armrests are standard.
- Surface mount tabs for anchoring

Standard

31.25"

All fabricated metal components are shotblasted, etched, phosphatized, preheated and electostatically powder-coated with TGIC powder coatings.

Options

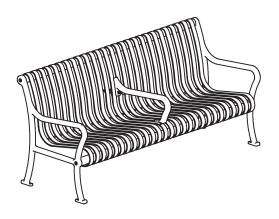
Center armrests (bolt-on).

Lengths

4 ft

6 ft

8 ft



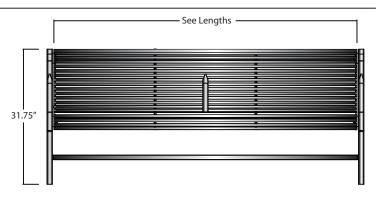
19.75

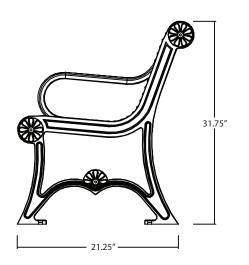
Model #	Length	Center Arm	Seat Material		Cast N	Material
12PB-200	4′	CA	AL	ST	CI	ST
12PB-200	6′	CA	AL	ST	CI	ST
12PB-200	8′	CA	AL	ST	CI	ST

Example					Order Desc	ripti	on	
12PB-200	8′	CA	ST	CI	12PB-200			



Park Bench 400 Series 12PB-402





- Seat available in Aluminum and Steel
- Cast sides and center Armrest Available in case Aluminum and Cast Iron
- Welds are ground and polished until they form a continuous surface.
- Seat: Horizontal 1/2" Round bar contoured for comfort.
- Integral welded end armrests are standard.
- Surface mount tabs for anchoring

Standard

All fabricated metal components are shotblasted, etched, phospatized, preheated and electostatically powder-coated with TGIC powder coatings.

Options

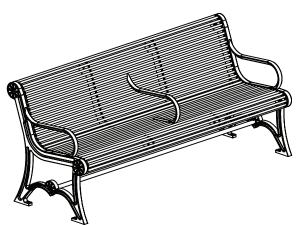
Center armrests (bolt-on).

Lengths

4 ft

6 ft

8 ft



١.	Model #	Length	Center Arm	Seat M	laterial	Cast N	∕laterial
	12PB-402	4′	CA	AL	ST	CI	ST
	12PB-402	6′	CA	AL	ST	CI	ST
	12PB-402	8′	CA	AL	ST	CI	ST

Example					 Order Desc	ripti	on	
12PB-402	8′	CA	ST	CI	12PB-402			

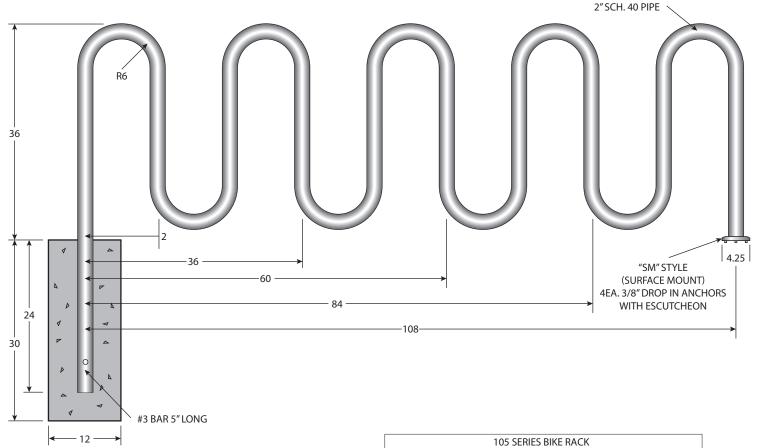


BIKE RACKS





105 Series Bike Rack



CONCRETE EMBEDMENT

MATERIAL: 2" SCH 40 PIPE AL MATERIAL: 2" SCH 40 PIPE SS

MATERIAL: 2" SCH 40 PIPE ASTM A-53 GRADE A

FINISH: MILL, PAINT OR HOT DIP GALVANIZED ASTM A123

BARE POLE OR POWDER COAT FINISH AVAILABLE

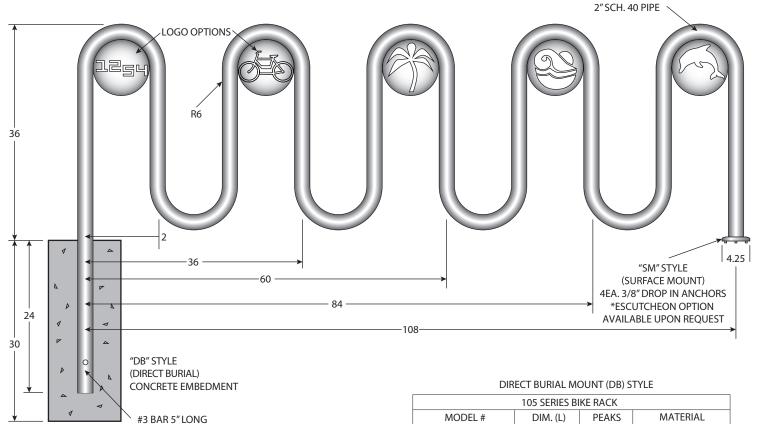
MODEL #	DIM. (L)	PEAKS			
12 BR - 105 - 2DB	36"	2	(AL)	(SS)	(ST)
12 BR - 105 - 3DB	60"	3	(AL)	(SS)	(ST)
12 BR - 105 - 4DB	84"	4	(AL)	(SS)	(ST)
12 BR - 105 - 5DB	108"	5	(AL)	(SS)	(ST)

SURFACE MOUNT (SM) STYLE

		. (,	_		
MODEL#	DIM. (L)	PEAKS			
12 BR - 105 - 2SM	36"	2	(AL)	(SS)	(ST)
12 BR - 105 - 3SM	60"	3	(AL)	(SS)	(ST)
12 BR - 105 - 4SM	84"	4	(AL)	(SS)	(ST)
12 BR - 105 - 5SM	108"	5	(AL)	(SS)	(ST)



Wave105 Series Bike Rack



MATERIALS

MATERIAL: 2" SCH PIPE ALUMINUM

MATERIAL: 2"SCH PIPE STAINLESS STEEL

MATERIAL: 2" SCH PIPE STEEL

AVAILABLE FINISHES

PC-POWDER COAT

HDG-HOT DIP GALVANIZED

B-BARE

S- SATIN (SS & AL ONLY)

EXAMPLE

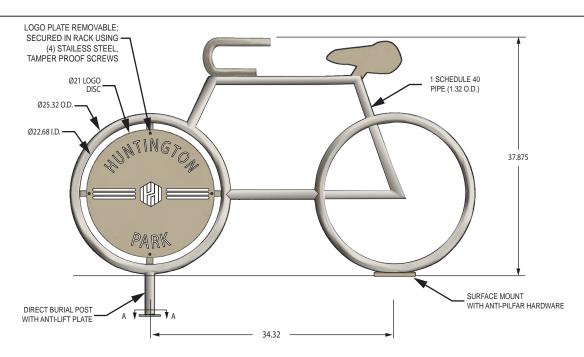
105 SERIES BIKE RACK					
MODEL#	DIM. (L)	PEAKS	N	1ATERI <i>A</i>	۱L
12 BR - 105 - 2DB	36"	2	(AL)	(SS)	(ST)
12 BR - 105 - 3DB	60"	3	(AL)	(SS)	(ST)
12 BR - 105 - 4DB	84"	4	(AL)	(SS)	(ST)
12 BR - 105 - 5DB	108"	5	(AL)	(SS)	(ST)

SURFACE MOUNT (SM) STYLE

MODEL#	DIM. (L)	PEAKS	MATERIAL		۸L
12 BR - 105 - 2SM	36"	2	(AL)	(SS)	(ST)
12 BR - 105 - 3SM	60"	3	(AL)	(SS)	(ST)
12 BR - 105 - 4SM	84"	4	(AL)	(SS)	(ST)
12 BR - 105 - 5SM	108"	5	(AL)	(SS)	(ST)



130 Series Bicycle Bike Rack



MATERIALS

MATERIAL: 1" SCH PIPE ALUMINUM

MATERIAL: 1"SCH PIPE STAINLESS STEEL

MATERIAL: 1" SCH PIPE STEEL

AVAILABLE FINISHES

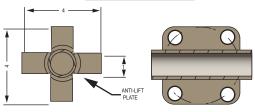
PC-POWDER COAT

HDG-HOT DIP GALVANIZED

B-BARE

S- SATIN (SS & AL ONLY)

Installation Options



DB (Direct ABurial)

SM (Surface Mount)

DIRECT BURIAL MOUNT (DB) STYLE							
MODEL#	OPTIONS MATERIALS						
12BR-130-SM	30-SM N/A			(ST)			
12BR-130-SM	L (LOGO)	(AL)	(SS)	(ST)			
12BR-130-SM	L2 (2 LOGOS)	(AL)	(SS)	(ST)			
12BR-130-SM	C (CUSTOM) (AL) (SS)		(SS)	(ST)			

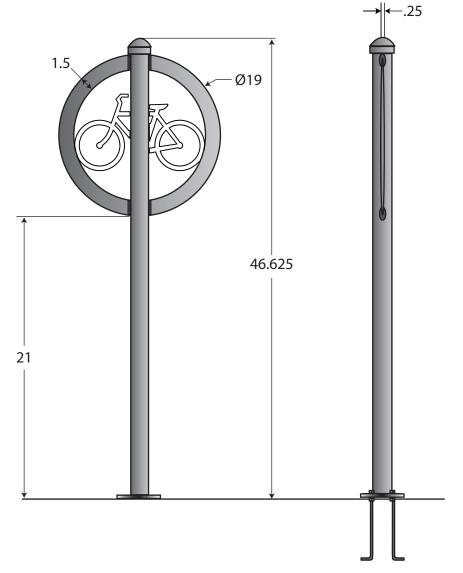
SURFACE MOUNT (SM) STYLE							
MODEL # OPTIONS MATERIALS							
12BR-130-SM	(AL)	(SS)	(ST)				
12BR-130-SM	L (LOGO)	(AL)	(SS)	(ST)			
12BR-130-SM	L2 (2 LOGOS)	(AL)	(SS)	(ST)			
12BR-130-SM	C (CUSTOM)	(AL)	(SS)	(ST)			

EXAMPLE

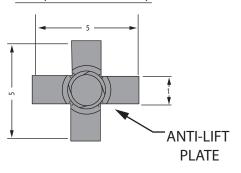
12BR-130-SM	L	SS



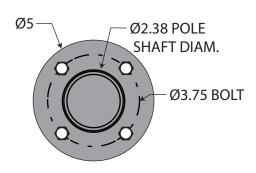
Post 100 Series Bike Rack



DB (DIRECT BURIAL)



SM SURFACE MOUNT



MATERIALS

MATERIAL: 2" SCH PIPE ALUMINUM MATERIAL: 2"SCH PIPE STAINLESS STEEL

MATERIAL: 2" SCH PIPE STEEL

AVAILABLE FINISHES

PC-POWDER COAT

HDG-HOT DIP GALVANIZED

B-BARE

S-SATIN (SS & AL ONLY)

SURFACE MOUNT (SM) STYLE						
MODEL # OPTIONS MATERIALS						
12BR-110-SM	N/A	(AL)	(SS)	(ST)		
12BR-110-SM	L (LOGO)	(AL)	(SS)	(ST)		
12BR-110-SM	C (CUSTOM)	(AL)	(SS)	(ST)		

EXAMPLE

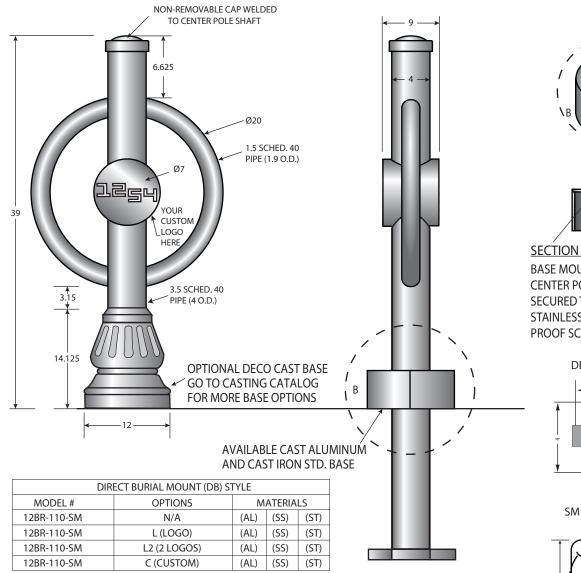
12BR-110-SM	L2	ST	

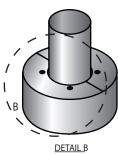
DIRECT BURIAL MOUNT (DB) STYLE						
MODEL#	ODEL# OPTIONS MATERIALS					
12BR-110-SM	10-SM N/A		(SS)	(ST)		
12BR-110-SM	L (LOGO)		(SS)	(ST)		
12BR-110-SM	C (CUSTOM)	(AL)	(SS)	(ST)		

ORDER DESCRIPTION		



110 SERIES BOLLARD BIKE RACK



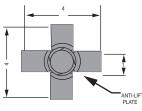




SECTION A-A

BASE MOUNTING PLATE WELDED TO CENTER POLE SHAFT; BASE COVER SECURED TO PLATE USING (4) 1/4-20 X .5 STAINLESS STEEL FLAT HEAD, TAMPER PROOF SCREWS; SEE DETAIL B

DB (Direct Burial)



SM (Surface Mount)

Ø BOLT CIRCLE

(4) .75 DIAMETER BOLT HOLES TO ACCEPT .5 DIAMETER BOLTS

SURFACE MOUNT (SM) STYLE						
MODEL #	OPTIONS	OPTIONS MATERIALS			BASE STYLE	
12BR-110-SM	N/A	(AL)	(SS)	(ST)	BCSTD-A	
12BR-110-SM	L (LOGO)	(AL)	(SS)	(ST)	BCCEL	
12BR-110-SM	L2 (2 LOGOS)	(AL)	(SS)	(ST)		
12BR-110-SM	C (CUSTOM)	(AL)	(SS)	(ST)		

EXAMPLE

12BR-110-SM L2 ST



COMING SOON

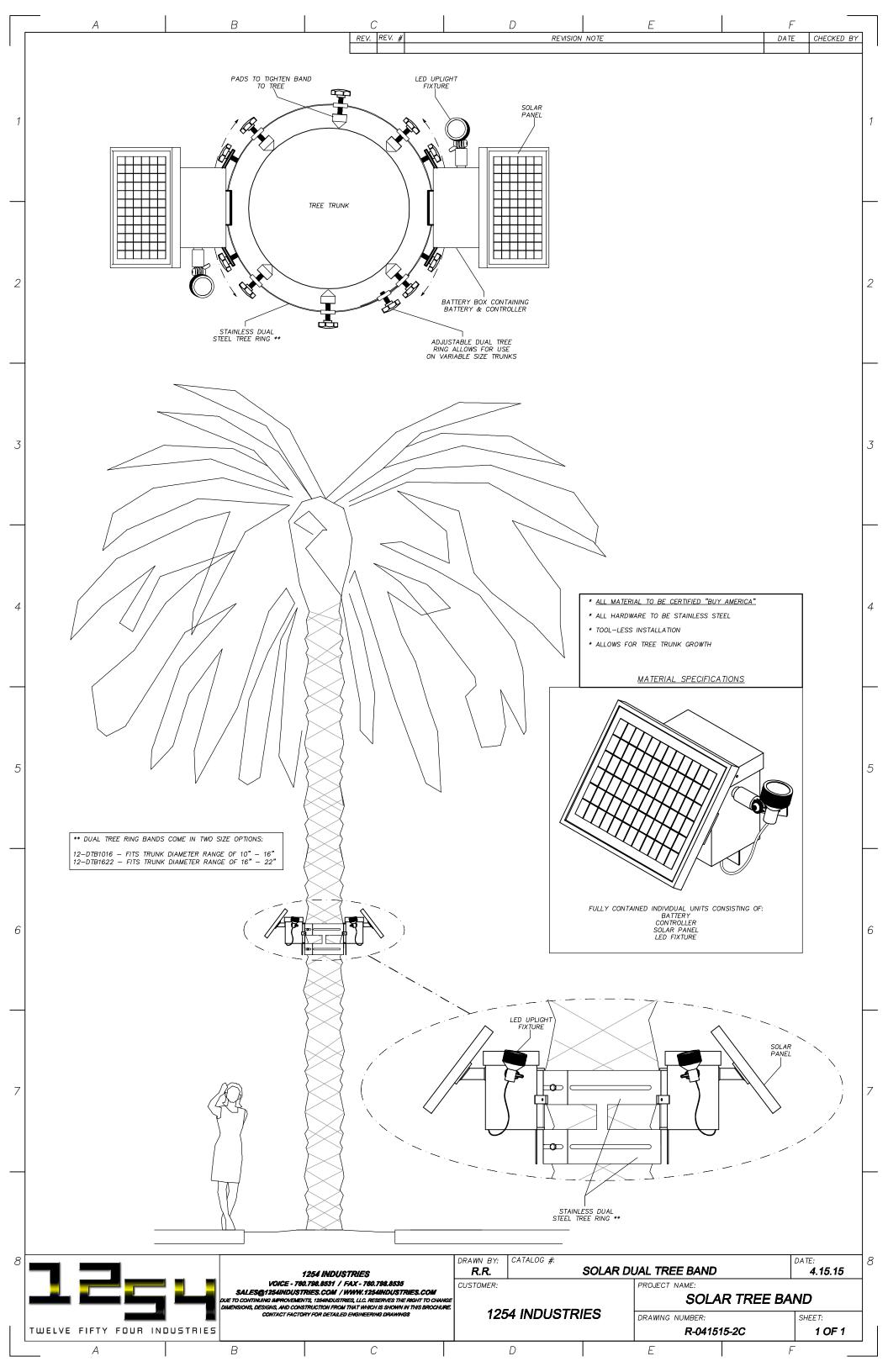
- FLAG POLE HOLDERS
- BANNER ARM HOLDERS
- LADDER REST
- SIGN FRAMES
- STREET SIGNS
- FINIALS DECORATIVE POLE CAPS
- BANNER ARM CLAMPS
- COLLARS
- GFCI REC. (IN USE)
- SCROLLS

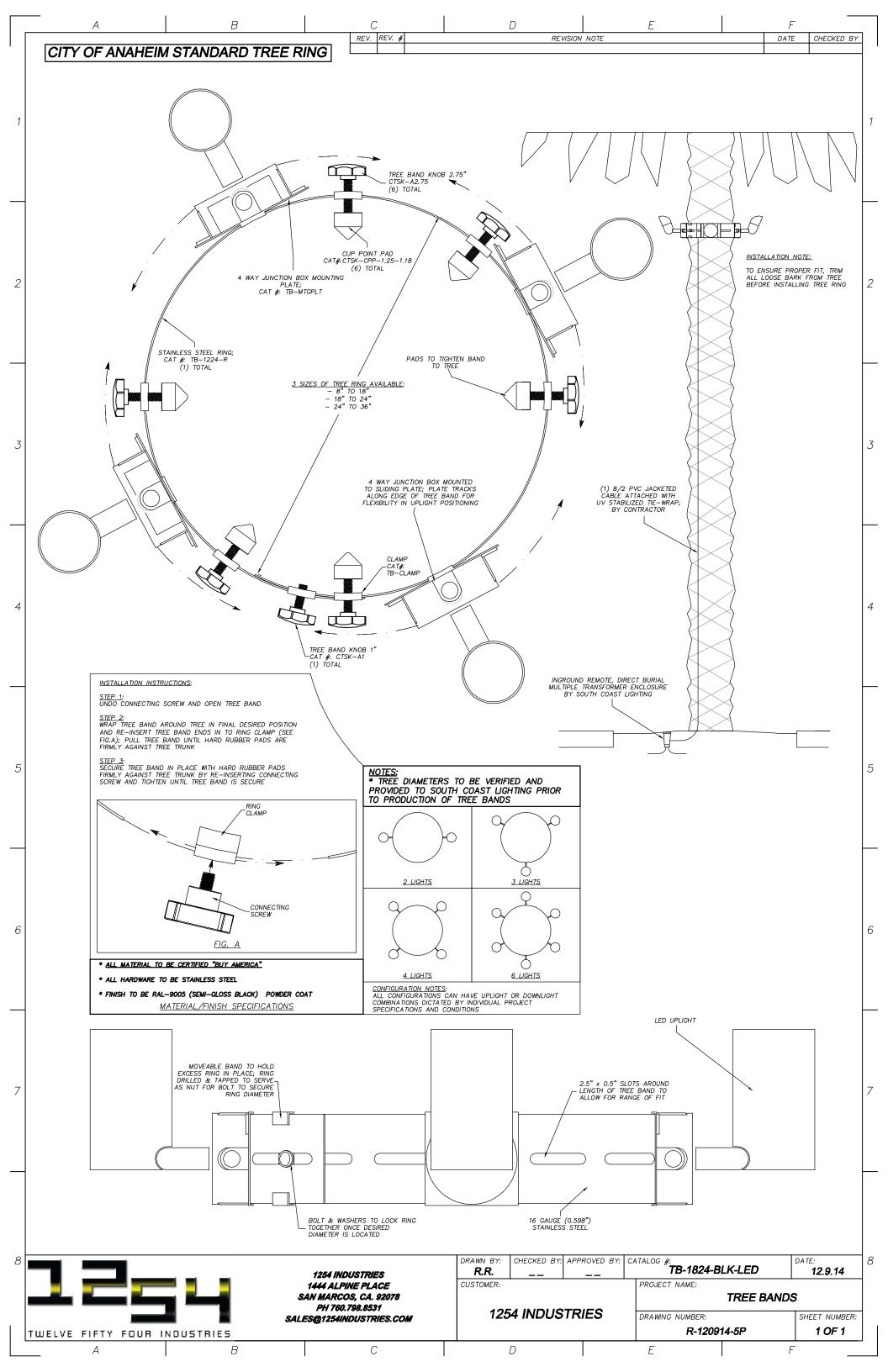


COMING SOON

- BIKE RACKS
- BENCHES
- TRASH RECEPTACLES
- PLANTERS

Tree Bands







PRODUCT SPECIFICATIONS

1254 Low Voltage Lighting Integrated LED Directional Lights 12 LVAL-10xx Series

Product Description

1254 spotlights are professional grade integrated LED fixtures perfect for any uplighting application.

Constructed of heavy solid cast brass, the spotlights incorporate a built in driver and uses the body as a heat sink. The design allows the LED chips to run cooler which equates to a longer life; up to 60,000 hours! Constructed (with a silicone plug where the lead wires exit the luminaire) and double O-rings under the shroud, the spotlight is completely water-tight. The luminaire is field serviceable without tools and has an adjustable knuckle to aim light where it is needed.

Features & Benefits

Solid Brass Construction.

Pre-aged finish; no powder coating, paint or finish to wear off or peel - just natural patina that does not corrode. Paint or paint chip available upon request.

Adjustable knuckle with lock screw allows light to be positioned.

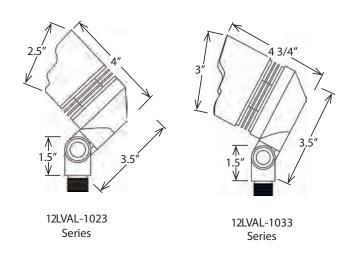
Silicone plug at lead wire exit prevents ground moisture and insects from entering luminaire through the stem.

Machine threaded body screws tighten onto two O-rings for a moisture-tight design.

Item Number	Watts	Comparable Watts	Light Source Lumens	Fixture Lumens
12LVAL-1023-x-BZ	7	20-35	450	300
12LVAL-1033-x-BZ	9	35-50	600	450



Product Dimensions



Specifications

Construction: Solid Cast Brass

Finish: Bronze

Lead Wire: 48" (standard) or 25' (optional) 18AWG,

SPT-2 premium tinned copper

Mounting: 10" Hammer Stake with cutout for wire

exit

Glass or Lens: Tempered flat glass Light Source: Integrated CREE® LED

Operating Voltage: 12V AC Color Temperature: 2700K

CRI: 80+

Lifetime (L70): 60,000 hours

Powered by: Low Voltage Transformer

Warranty

Lifetime Warranty



PRODUCT SPECIFICATIONS

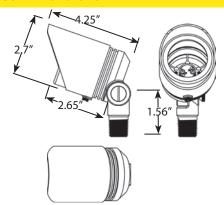
1254 Low Voltage Lighting Aluminum MR16 Spotlight 12LVAL-MR16 Series

Product Description

1254 spotlights feature a fully adjustable glare guard and knuckle and is perfect for almost any uplighting application. The adjustable glare guard allows you to fine tune your landscape lighting effects. This fixture, compatible with almost any halogen or LED MR16 bulb, allows you to create broad beam spread flood effects, narrow spread spot light effects and almost any effect in between.

With superior light control the spotlight gives you complete mastery over your lighting effects ensuring you only have light were you want it. This fixture is shielded, has a silicone plug where the lead wires exit to prevent pests and humidity from entering the fixture, is made of solid cast aluminum and comes with a 5-Year Warranty.

Product Dimensions



Features & Benefits

Solid Cast Aluminum Construction.

Durable powder coating in either black or bronze color.

Silicone plug at lead wire exit prevents ground moisture and insects from entering luminaire through the stem.

Water Tight Silicone O-Ring - keeps water from entering luminaire.

Extra-long (1-inch) strip resistant threading and solid zinc locknut provide superior mounting stability.

Heavy duty adjustable knuckle and adjustable glare guardallows light to be positioned.



Specifications

Construction: Solid Cast Aluminum
Finish: Black or Bronze Powdercoating

Lead Wire: 48" (standard) or 25' (optional) 18AWG,

SPT-1 wire

Mounting: 10" Hammer® Stake with cutout for wire

exit

Glass or Lens: Clear Tempered Glass

Light Source (not included): MR16 (LED or Halogen)

Maximum Lamp Rating: 20W

Recommended Lamp Rating: 20W

Operating Voltage: 12V AC Shipping Weight: 0.8 lbs

Powered by Low Voltage Transformer

Color temp 3000K

Warranty

5-YearWarranty

Certifications



ISTED File #E466348

Item Number	Watts	Comparable Watts	Light Source Lumens	Beam Spread
12LVAL-MR16-50-40-12	7	50	575	12°
12LVAL-MR16-50-30-38	7	50	575	38°
12LVAL-MR16-50-30-60	7	50	575	60°



Specifications for 2x7W Solar Tree Band Components

Version: 2016A02

1. Technical Parameters of Poly-crystalline Silicon Solar Panel 20Wp

High-efficiency photovoltaic module using silicon nitride coated polycrystalline silicon cells.

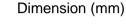
Electrical Characteristics

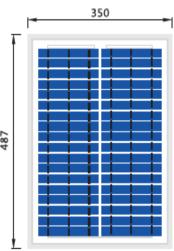
20Wp
20
18.3V
1.09A
22.3V
1.19A
715VDC

STC: Irradiance 1000W/m1, Temperature 25°C, AM=1.5

Mechanical Characteristics

Cells Size(mm)	156×22.3(32) 156×22,1(4)
Modules Size(mm)	487×350×25
No. of cells	36 (2×18)
Weight(KG)	2.1
No. of Mounting Holes	4
No Of Waterspout	-





2. Technical Parameters of Lithium Battery 12V 24Ah

Battery Specification	12V/24Ah	
Battery Size (L*W*H) mm	182*77*171mm (with case)	
Rated Voltage (V)	11.1V	
Rated Capacity (Ah)	≥ 24Ah	
Weight Per Battery (kg)	≤ 3.0 Kg (with case)	
Max Discharge Current(A)	4A	
Discharge Cut-off Voltage (V)	9V	
Limited Charge Voltage (V)	12.6V	
Standard Charge Current(A)	4A	
Initial Internal Resistance(m)	≤ 150m (between poles)	
Operating Temperature	-20~55°	
Storage Temperature	-5~55°	
Storage Humidity	5%~75%	
Standard	QC/T743-2006	. 26. de da ne ≈ 70 овителен за ове
Ambient Humidity	≤ 85%RH	胶体电池 Emperyland ORIL-VIII.A-BATTERY
Protection Grade	IP68	

(Reference picture)



3. Specifications of %) (+bXi glf] Yg Intelligent Solar Controller 12V 10A

1254 Industries intelligent solar controller is programmable and dedicated for DC solar street light system. It has constant current driver function, which can make the power consumption of the whole system much lower. With patented design and technology, it can be used for both lead-acid storage battery and gel battery. The designed life span can be more than 7 years if under proper working environment.



(Reference picture)

1254 Industries intelligent solar controller specification sheet

Max solar current	10A	
System voltage	12V automatic recognition	
Output power	10-30W	
Setting bound of constant current	0.3-1.7A	
Output voltage DC	15-40V	
Precision of constant current	±2%	
Representative efficiency	92%	
Dimming	0-100%	
Fast voltage	12.6V (25°)	
Boost voltage	12.3V (25°)	
Load disconnect voltage	9.0V (Programmable)	
Load reconnect voltage	9.6V	
Over voltage protection	12.8V	
Day / night threshold	3.0V-8.0V (Programmable)	
Townsystian	-4.17mV / K per cell (boost, equalization),	
Temperature compensation	-3.33mV / K per cell (float)	
Recommended cable size	2.5mm²	
Dimension / Weight	85mm x 72mm x 22.6mm / 280g	
Maximum self consumption current	10mA	
Ambient temperature	-40 ⊠+60	
Protection grade	IP68	



THREE (3) YEAR WARRANTY

1254 Industries, LLC provides a **(3) Three Year Warranty** for its products to be free of defects in materials and workmanship. This warranty is not transferable and is applicable only to the original purchaser. At 1254 Industries, LLC option, we will repair or replace, without charge, any properly installed 1254 Industries, LLC product we deem to be defective if such product has failed under normal conditions, use, service and maintenance.

Any 1254 Industries, LLC product that has been damaged due to handling, transportation, installation, vehicular impact, abuse or vandalism is not covered under this warranty. This warranty includes paint or powder coatings, electrical components and acrylic, polycarbonate and glass enclosures. This warranty does not cover instances where the product is used outside of its specifications. Note the electrical components are covered under the ballast manufactures separate limited warranty (a copy can be supplied upon request)

This warranty constitutes the entire obligation of 1254 Industries, LLC to the original purchaser and further constitutes the original purchasers sole remedy. 1254 Industries, LLC makes no other express or implied warranty of fitness for a particular purpose or of neither merchantability nor any other express or implied warranties. 1254 Industries, LLC s responsibility under this warranty does not include any obligation to reimburse the original purchaser for transportation, installation, removal, repair, or any other incidental expenses incurred by the original purchaser, or others, in relation to any product defect covered by this limited warranty. Furthermore, 1254 Industries, LLC is not liable for any consequential or resultant damages which may arise from product defects, whether foreseen, or unforeseen.

Effective January 01, 2015



"TERMS AND CONDITIONS"

1. Cancellation and Alteration

After acceptance, orders may not be cancelled or altered except by agreement between the parties. No employee of 1254 Industries, LLC (herein referenced as 1254, or the Company) has the authority to agree to any cancellation or alteration, except in writing on 1254 forms or stationary.

2. Delivery Dates

1254 will insist on the customer taking delivery on schedule. If the customer postpones delivery, 1254 may make a reasonable charge to compensate for the delay in payment and a further charge for storage.

3. Default by customer

Customers shall have Net 30 Day payment terms with 1254, with exceptions being made for special orders. Billing will occur once an order has shipped. If the customer defaults in any of its obligations hereunder, in addition to any other rights, 1254 shall have the right to postpone delivery up to 6 weeks and to perform any of the said obligations for the customer and to charge customer therefore.

4. Strikes and Acts of God

If completion of the contract by 1254 is prevented or delayed in whole or in part by any strike, labor dispute, civil commotion, war, fire, flood, accident, prohibition by government authorities, act of God or other causes whether similar or dissimilar beyond the reasonable control of the company, the time for completion of the contract shall be automatically extended either for 12 months or until the operation of the said causes are ceased, whichever shall first occur, or at 1254 s option, the contract or any uncompleted portion thereof may, upon the Company giving written notice therefore, be cancelled at any time while any such cause are operative, and in no event shall the Company be responsible in damages to the customer for any delay or cancellation arising from the aforesaid causes.

5. Freight

1254 freight terms are as follows: Cost will be stated in the quote pertaining to each order. All orders will be handled on a per order basis. Orders shall be subject to additional freight charges per but not limited to the following: pre-shipment of anchor bolts, template, or partial orders, will be subject to freight charges.

6. Claim for shortages

Because of difficulties in tracing shortages, the Company must insist that the customer give notice of any shortage within 3 days of receipt of shipping documents, in default of which, the customer shall be deemed to have waived all claims based on any shortages of products referred to in the said documents.

7. Delivery and Unloading

Where the order includes freight and unloading, 1254 will deliver and unload poles at the customer's stock pile, but not at separate locations unless otherwise arranged in advance. The customer will be required to supply one man to assist the driver with unloading.

8. Law and Jurisdiction

This contract shall be construed according to the law of California, and the courts of California shall have the exclusive jurisdiction to determine all disputes arising between the Company and the customer relating to the products referred to in this order.

9. Installation and Shipping

The Company will gladly offer technical advice as to the installation, handling or shipping of its products, and if requested by the customer, will supply such advice in writing. However, any such advice, if given orally, is given without responsibility and the customer expressly waives all claims in respect of such advice unless it is given in writing on Company forms or stationary.

10. Limited Warranties

The Company hereby warrants that its products are free of defects in workmanship or materials and that there are no deviations from the specifications written into this contract. If any such defect or deviation should appear or if any other trouble should develop involving any fault by the Company, the customer s rights shall be limited to requiring the Company either to repair or replace the item in question or to refund the price thereof, and the customer expressly waives any claims for damages for injuries or loss caused by any such defect, deviation or trouble. Except as aforesaid, the customer hereby waives all warranties and condition normally provided by law for the protection of purchasers.

11. Representation and Assurance

If any representations or assurances have been given to the customer by any person on behalf of the Company, they shall not be binding on the Company unless they are written into this contract.



"12-PRO FINISH QUALITY SYSTEM"

12-PRO 1

- Basic one coat.
- Appropriate for most geographic areas with applications of slow speed traffic, parking lots, shopping malls, office complexes, apartments, parks, tennis courts, etc...
- Zero or very limited exposure to de-icing salts, ocean spray, or acid rain.
- Gloss and color retention is moderate to good.
- Suitable over galvanized where additional corrosion protection is required and with carbon steel.
- Not recommended for weathering steel.
- Economical cost.

12-PRO 3

- Two coat powder or liquid. Includes zinc primer and top coat.
- Appropriate for more extreme roadside applications with high speed traffic, and where poles are located close to traffic. Most geographic areas are applicable.
- Use where there is high ambient salt, rock salt, high impact abuse, and rock chip resistant required.
- Color retention is good to very good.
- Suitable over galvanized steel.
- Applied over galvanizing provides superior protection where high concentrations of liquid deicing agents or other corrosive compounds utilized.
- Moderate cost.

12-PRO 2

- Two coat powder or liquid. Includes primer and top coat.
- Appropriate for most roadside applications or moderate speed traffic or where poles are sufficiently set away from high speed traffic.
- Use where there is light ambient salt, road rock salt or moderate acid rain.
- Color retention is moderate to good.
- Suitable over galvanized steel and carbon steel.
- Economical cost.

12-PRO 4

- Two coat powder or liquid. Includes zinc primer and premium top coat.
- Appropriate for extreme applications where color and gloss retention is vital for 5-10 years or more.
- Great for decorative poles, bright colors, and high sun exposure areas.
- Appropriate for roadside applications with high speed traffic. Most geographic areas applicable.
- Use where there is high ambient salt, rock salt, high impact abuse, and rock chip resistance required.
- Applied over galvanizing provides superior protection where high concentrations of liquid deicing agents or other corrosive compounds utilized, including acid rain.
- Suitable over galvanized steel.
- Color retention is very good.
- Premium cost.



"1254 STANDARD FINISH"

Powder Coat

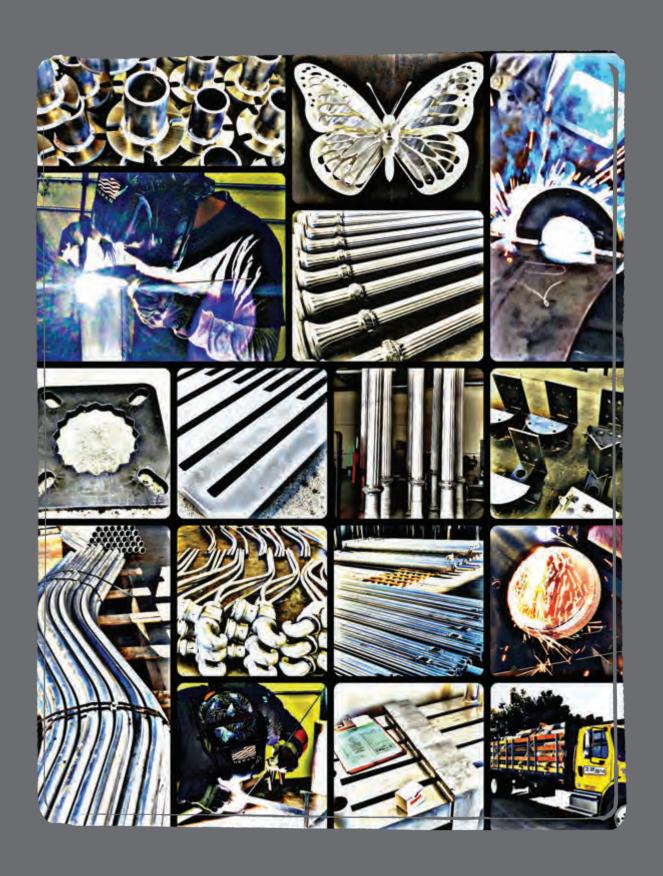
1254's std. powder coat finish is a *Thermoset Polyester Powder Coat* applied at a minimum of 3 mils thick. The cleaning and preparation of our products prior to powder coating is as follows: pre-heat, clean products with phosphate pre-treatment, bake to dry of phosphate pre-treatment. <u>Aluminum</u> – Use a fine dry abrasive to prepare the aluminum parts entire surface, removing oil, grease, soap film, and all visible foreign matter ensuring the part/parts have a uniform light brush finish prior to applying top coat or primer coat if required. <u>Steel</u> (bare) – Use fine dry abrasive/sand blast to prepare the steel parts entire surface, removing all visible rust, mill scale, paint, and foreign matter. Ensure the part has a uniform White Metal Grade A finish prior to applying a minimum 3 mils of powder. The powder coat is then oven baked at 400 deg. F for 20-30 minutes. We also pre-bake our products and out-gas our casting to ensure a high quality finish is achieved on our castings.

Paint Finish

1254's std. paint finish is an epoxy primer coat followed with a polyurethane gloss top coat applied at a minimum of 3 mils thick. The cleaning and preparation of our products prior to coating is as follows: pre-heat, clean products with phosphate pre-treatment, bake to dry off phosphate pre-treatment. Aluminum – Use a fine dry abrasive to prepare the aluminum parts entire surface, removing oil, grease, soap film, and all visible foreign matter ensuring the parts/parts have a uniform light brush finish prior to applying top coat or primer coat if required. Steel (bare) – Use fine dry abrasive/sand blast to prepare the steel parts entire surface, removing all visible rust, mill scale, paint, and foreign matter. Ensure the part has a uniform White Metal Grade A finish prior to applying a minimum 3 mils of powder. The powder coat is then oven baked at 400 deg. F for 20-30 minutes. We also pre-bake our products and out-gas our castings to ensure a high quality finish is achieved on our castings.

1254 12-PRO Finish Quality System

1254 classified our available finishes utilizing our 12-PRO finish quality system to help our customers pick the proper finish for their project requirements. Please contact us for our 12-PRO finish quality documentation to help you choose the best finish for your particular project. Custom finishes not listed in our 12-PRO system are available. Please contact your 1254 sales representative for more details.





TWELVE FIFTY FOUR INDUSTRIES